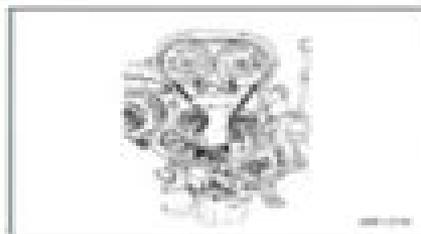
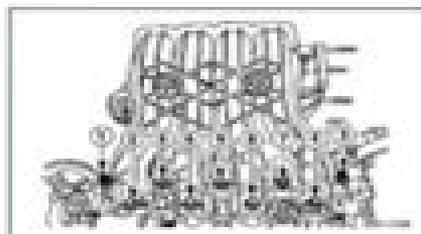


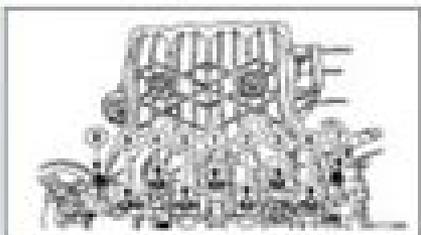
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12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the air inlet.
 - Tighten**
 - Tighten the air inlet bolts to 22 ft-lbs (30 Nm).
2. Install the new intake manifold.
 - Tighten**
 - Tighten the intake manifold bolts and nuts to 22 ft-lbs (30 Nm).



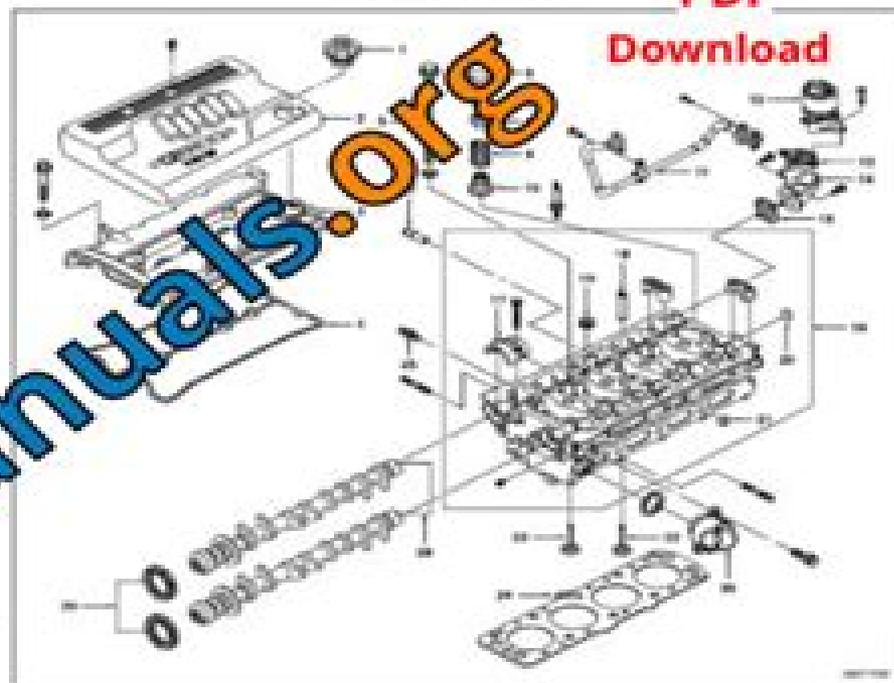
3. Install the exhaust gas recirculation (EGR) pipe.
 - Tighten**
 - Tighten the exhaust gas recirculation (EGR) pipe bolts to 13 ft-lbs (18 Nm).

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