

9 Hydrocracker

The Hydrocracker model in HYSYS Refining is a state-of-the-art Hydrocracker Unit simulation system that can be used for modeling a single-stage, two-stage Unicracker, or two-stage Isocracker hydrocracker unit as a standalone unit operation or as part of a refinery-wide flowsheet.

The Hydrocracker can be used for both hydrotreating and hydrocracking. It can be set up with 1-3 reactors, each containing 1-6 beds, with options to model some beds as treating only beds. It can handle internal amine scrubbers and 1-2 HPS depending on the number of stages.

The Hydrocracker includes feed characterization system, reactor section(s), recycle gas loop(s), product separation, and product mapper. The reactor model is based on rigorous kinetics. The feed characterization system and product mapper are designed to work together with the HYSYS Refining assay system so the Hydrocracker model can be simulated in a refinery-wide flowsheet.

The features of the Hydrocracker operation are grouped into two environments:

- **Main Environment:** In the Main environment, the Hydrocracker is shown to be part of the PFD. You can specify overall Hydrocracker parameters and connect the streams from the simulation case to the Hydrocracker operation.
- **HCR Environment**
- **Calibration Environment**

For information regarding the Kinetic Lumps, refer to [Hydrocracker \(HCR\) Kinetic Lumps](#).

Configuration Options

Configuration Options				
Stages	Reactors	Beds	Treating Beds	HPS
1	1	1-6	1-5	1

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Table of Contents Hydrocracker Unit Operation Manual

1. Understanding the eBook Hydrocracker Unit Operation Manual
 - The Rise of Digital Reading Hydrocracker Unit Operation Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hydrocracker Unit Operation Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hydrocracker Unit Operation Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hydrocracker Unit Operation Manual
 - Personalized Recommendations
 - Hydrocracker Unit Operation Manual User Reviews and Ratings
 - Hydrocracker Unit Operation Manual and Bestseller Lists
5. Accessing Hydrocracker Unit Operation Manual Free and Paid eBooks
 - Hydrocracker Unit Operation Manual Public Domain eBooks
 - Hydrocracker Unit Operation Manual eBook Subscription Services

- Hydrocracker Unit Operation Manual Budget-Friendly Options
- 6. Navigating Hydrocracker Unit Operation Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hydrocracker Unit Operation Manual Compatibility with Devices
 - Hydrocracker Unit Operation Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hydrocracker Unit Operation Manual
 - Highlighting and Note-Taking Hydrocracker Unit Operation Manual
 - Interactive Elements Hydrocracker Unit Operation Manual
- 8. Staying Engaged with Hydrocracker Unit Operation Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hydrocracker Unit Operation Manual
- 9. Balancing eBooks and Physical Books Hydrocracker Unit Operation Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hydrocracker Unit Operation Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hydrocracker Unit Operation Manual
 - Setting Reading Goals Hydrocracker Unit Operation Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hydrocracker Unit Operation Manual
 - Fact-Checking eBook Content of Hydrocracker Unit Operation Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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