



## PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.	ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.	ITEM NO.	PART NO.	DESCRIPTION	KIT NO.	QTY.
1	47120941	Manifold	1	1	19	98210600	Oil Dip Stick	1	1	37	96729000	Washer	6	3
2	90302900	Screw, M8 x 70	8	8	20	90302000	O-Ring, Cover	1	1	38	47210586	Screw, Plunger	6	3
3	96702000	Washer, M8-4	8	8	21	47021725	Crankshaft	1	1	39	47150022	Cover, Crankcase	1	1
4	90384100	O-Ring, .874 x .103	1	2	22	90055700	Ring, Snap	6	6	40	97507800	Shim	2	2
5	96200365	Seat, Valve	1	6	23	91480000	Key	1	1	41	90164800	Seal, Oil	3	1
6	96200176	Plate, Valve	1	6	24	97738000	Pin, Wrist	3	3	42	90361000	O-Ring, 1.364 x .070	10, 28	3
7	94737800	Spring	1	6	25	47030054	Guide, Plunger	3	3	43	47080670	Retainer, Packing	10, 28	3
8	96200251	Guide, Valve	1	6	26	47030001	Rod, Connecting	3	3	44	90270500	Packing	28, 69	3
9	90284700	O-Ring, .797 x .103	4, 5	6	27	99191200	Screw, M8 x 30	5	5	45	47100051	Ring, Head, M20	7, 28	3
10	98222000	Cap	4	6	28	90183700	Screw, M8 x 14 (T1011)	5	5	46	47210970	Intermed. Ring	28, 71	3
	98202000	Cap, 18 Flared (T10201 No. 5)	5	5	29	47150122	Cover, Crankcase	1	1	47	90270400	Restop Ring	28, 69, 71	3
11	90703201	Valve Assembly	1	6	30	47160022	Cover, Crankcase (T1011)	1	1	48	47200074	Pump Feet	1	2
12	96203800	Screw, M8 x 16	8	8	31	97506800	Oil Indicator	1	1	49	90364400	Screw, M10 x 18	4	4
13	47150122	Cover, Crankcase	1	1	32	98204100	Cap	1	1	50	96710600	Washer, M10.2	4	4
14	90381300	O-Ring, 2.875 x .103	2	2	33	90309600	O-Ring, .426 x .070	6	4	51	98217000	Cap	1	1
15	445047	Bearing, Roller	2	2	34	96701400	Washer, M8-4	6	6	52	96751400	Washer, M21.5	1	1
16	90162500	Seal, Oil	2	3	35	90729900	Washer, M14	6	3	53	98210000	Cap	1	1
17	90912900	Brushing	3	3	36	47040409	Plunger, (20 mm)	3	3	54	96738000	Washer, M17.5	1	1
18	47010522	Crankcase	1	1	38	90506700	Ring, Back-up	6	3	55	90271000	Seal, Low Press. 20mm	28, 69	3

## REPAIR KITS

KIT NO.	1	2	3	4	5	6	7	10	28	69	71
ITEM NO.s INCLUDED IN KIT	4, 5, 6, 7, 8 (11)	16	41	9, 10	9, 10	31, 34, 36, 37, 38	45	42, 43	42-43, 44, 45, 46, 47, 56	44, 47, 56	46, 47
NUMBER OF ASSEMBLIES IN KIT	6	3	2	6	6	3	6	3	1	3	3
NUMBER OF CYLINDERS KIT WILL SERVICE	3	3	-	3	3	3	3	3	1	3	3

## TORQUE SPECS\*

Position	FL-Bs.
2	22.1
10	73.7
12	14.7
27	7.3
29	13.2
30	14.7
32	14.7
38	14.7
46	29.4
51	29.4
53	29.4

\*Decrease torque by 20% if threads are lubricated.

# General Pump Manual

**Puja Mehta**



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