

General Purpose ABS, POLYLAC® PA-727

Processing Conditions

- A. Pre-drying 80 – 85°C x 3 – 4 hrs
depending on a) Humidity
b) Ratio of reground resin
c) Storage conditions
- B. Barrel Setting Profile



MAX(°C)	230	230	220
MIN(°C)	190	190	180

- C. Mold Temperature 30~70 °C
depending on a) Thickness
b) Dimension
c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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General Purpose Abs Processing Guide

S Ashworth



General Purpose Abs Processing Guide:

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[Engineered Materials Handbook, Desk Edition](#) ASM International. Handbook Committee,1995-11-01 A comprehensive reference on the properties selection processing and applications of the most widely used nonmetallic engineering materials

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Standards and Guidelines for Electroplated Plastics American Society of Electroplated Plastics,1984 *Official Gazette of the United States Patent and Trademark Office* ,1992 **Second-generation TMS320 User's Guide** ,1988 Chemical Processing ,1967 **Papers Presented at the National Technical Conference** Society of Plastics Engineers,1968 **Processing** ,1974 **Machine Design** ,1997 **Engineered Materials Handbook** Cyril A. Dostal,1988-11-01 **Industrial Design** ,1968 Platers' Guide ,1927

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