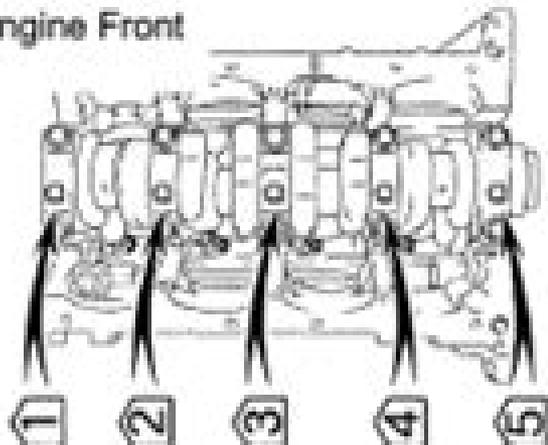
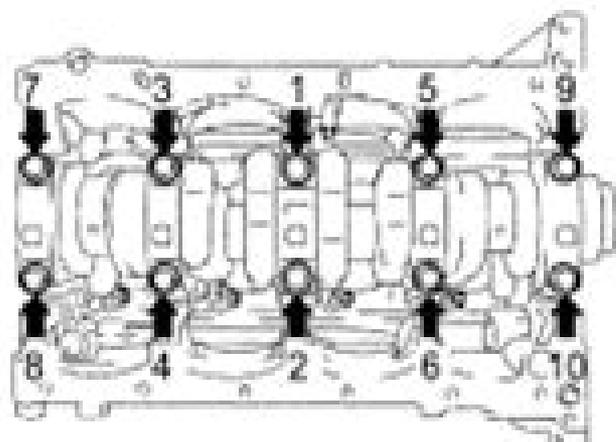


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Install the 5 crankshaft bearing caps in their proper locations.



Step 1

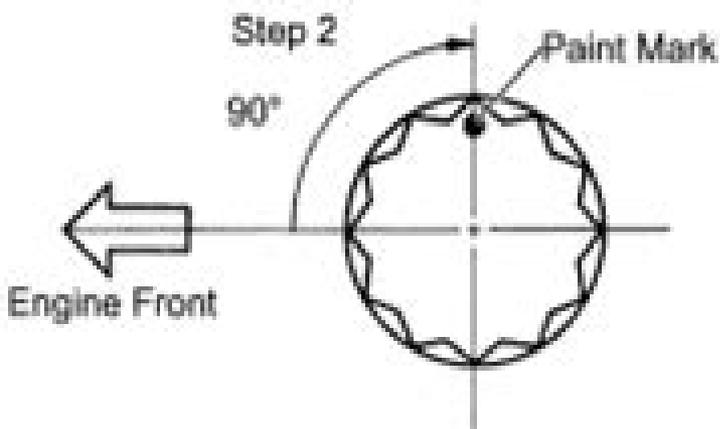
- (1) Install and uniformly tighten the 10 main bearing cap bolts in the sequence shown in the illustration.

Torque: 39 N m (398 kgf cm, 29 ft. lbf)

Step 2

- (1) Mark the front of the bearing cap bolts with paint.
- (2) Retighten the bearing cap bolts by 90° in the order above.
- (3) Check that the painted mark is now at a 90° angle to the front.

Check that the crankshaft turns smoothly.
Check the crankshaft thrust clearance.



Engine Torque Manual

D Keegan



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