

**TORQUE SPECIFICATIONS**

For each step, tighten following the specified torque pattern to the torque figure indicated below. All readings are in foot pounds unless otherwise indicated. Degrees of rotation refers to the rotation of the nut or capscrew.

Operation	903 Series Engines	855 Series Engines	378, 504, 555 Series Engines	1150 Series Engines
<b>Cylinder Head Bolts</b> ①				
Step 1	50-80	25	80-90	40-60
Step 2	115-135	80-100	110-115	110-130
Step 3	175-185	280-300		180-190
Step 4	200-240			250-250
Step 5	280-300			
<b>Main Bearing Capscrew</b>				
Step 1	50	145-155	55-65	190-200
Step 2	140-170	300-310	115-125	440-450
Step 3	300-320	loosen fully	165-175	loosen fully
Step 4	loosen fully	140-145	loosen fully	190-200
Step 5	50	300-310	55-65	440-450
Step 6	140-170		115-125	
Step 7	300-320		165-175	
<b>Side Capscrews</b>				
Step 1	25		35-40	
Step 2	70-75		100-110	
Step 3	140-150			
<b>Connecting Rod Bolts</b> ②				
Step 1	55-60	70-75	25-30	70-80
Step 2	90-100	140-150	50-55	140-150
Step 3	loosen fully	loosen fully	loosen fully	210-220
Step 4	30-40	25-30	25	loosen fully
Step 5	60-70	70-75	60 degrees	70-80
Step 6	95-110	140-150		140-150
Step 7				210-220
<b>Oil Pan Bolts</b> ③				
Step 1	30-35	28-40	15-17 (3/16" bolts)	30-35 (3/16" bolts)
Step 2				40-45 (3/16" bolts)
Step 3				60-70 (3/16" bolts)
<b>Flywheel Housing</b>	50-55	150	70-75	140-160
<b>Flywheel</b> ④				
Step 1	200-210	200-220	50-60	100-120
Step 2			135-145	200-220
<b>Crankshaft Adapter Capscrews</b>	340-350		135-140	
<b>Valve Crosshead Adjustment Locknut</b> ⑤	40-45	25-30	25-28	25-30
<b>Intake Manifold</b> ⑥				
Step 1	30-35	15-20	10	30-35
Step 2			20	
Step 3			34-37	
<b>Exhaust Manifold</b> ⑦	40-45	25	30-32	40-45
<b>Crankshaft Vibration Damper</b>				
Step 1	200-205		30-35	65-75
Step 2			110-120	
<b>Crankshaft Drive Pulley</b>				
Step 1			20	
Step 2			90-100	

# Engine Torque Specs Manual

**Daniela Niemeyer**



## Engine Torque Specs Manual:

**Operator's, Organizational, and Direct Support Maintenance Manual (including Repair Parts and Special Tools List)** ,1992 , Chilton's Import Auto Service Manual ,2000 Contains general information for technicians on the specifications MIL resetting and DTC retrieval accessory drive belts timing belts brakes oxygen sensors electric cooling fans and heater cores of twenty one types of import cars **Chilton's Auto Repair Manual** ,1993 Each edition includes information for that year and several previous years *Donny's Unauthorized Technical Guide to Harley Davidson 1936 to Present* Donny Petersen,2008-12-30 Donny is the Winner of the 2012 International Book Awards Donny Petersen offers the real deal in performancing your Harley Davidson Twin Cam Graphics pictures and charts guide the reader on a sure footed journey to a thorough H D Twin Cam performance understanding Petersen s insight makes technical issues understandable even for the novice Donny simply explains what unfailingly works in performancing the Twin Cam This is the second volume of Petersen s long awaited Donny s Unauthorized Technical Guide to Harley Davidson 1936 to Present This twelve volume series by the dean of motorcycle technology examines the theory design and practical aspects of Twin Cam performance Donny studied privately with Harley Davidson engineers having worked on Harleys for over 35 years He founded Toronto s Heavy Duty Cycles in 1974 North America s premier motorcycle shop Donny has ridden hundreds of performed Shovels Evos and Twin Cams across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny has the privilege of sharing his performance secrets the easy way Donny will walk you through detailed performancing procedures like headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise *Chevrolet & GMC Pick-ups Automotive Repair Manual* Ken Freund,John Harold Haynes,1990 **Chilton's Motorcycle Repair Manual** ,1976 *Motor Auto Repair Manual* ,1994 Haynes General Motors J-Cars Owners Workshop Manuals, No. 766 John Harold Haynes,Larry Warren,1988-06 *Chilton's Nissan Maxima 1985-92 Repair Manual* ,1992 **Motor's Truck & Tractor Repair Manual** ,1956 *Industrial Arts & Vocational Education* ,1967 **School Shop** ,1966 How to Build a Low Rider Frank Hamilton,1996 A guide to building a low riding car that includes information on how to lower a car how the hydraulics work how to choose the right paint how to improve the engine and other related topics *Chilton's Auto Service Manual* ,1998 *Manual American Railway Engineering Association*,1929 **Chilton's Truck Repair Manual** Chilton Book Company. Automotive Editorial Department,1974 *Motor's Factory Shop Manual* ,1971 **National Fisherman** ,1979 *Chilton's Auto Repair Manual, 1983* Chilton Automotive Books,1982 Guide to maintenance and repair of every mass produced American car made between 1976 and 1983

## The Enigmatic Realm of **Engine Torque Specs Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Engine Torque Specs Manual** a literary masterpiece penned by a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting affect the hearts and minds of those that partake in its reading experience.

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