

LABORATORY EXERCISE I

MOLD MAKING

Objective

1. To prepare a pattern for given object for lost form casting.
2. To prepare a molasses sand mold from the prepared pattern.

Introduction to Casting Processes

Objective

To study and observe various stages of casting through demonstration of Sand Casting Process.

Background

Casting is one of oldest and one of the most popular processes of converting materials into final useful shapes. Casting process is primarily used for shaping metallic materials; although it can be adopted for shaping other materials such as ceramic, polymeric and glassy materials. In casting, a solid is melted, treated to proper temperature and then poured into a cavity called mold, which contains it in proper shape during solidification. Simple or complex shapes can be made from any metal that can be melted. The resulting product can have virtually any configuration the designer desires. Casting product range in size from a fraction of centimeter and fraction of kilogram to over 10 meters and many tons. Moreover casting has marked advantages in production of complex shapes, of parts having hollow sections or internal cavities, of parts that contain irregular curved surfaces and of parts made from metals which are difficult to machine. Several casting processes have been developed to suit economic production of cast products with desired mechanical properties, dimensional accuracy, surface finish etc. The various processes differ primarily in mold material (whether sand, metal or other material) and pouring method (gravity, pressure or vacuum). All the processes share the requirement that the material solidify

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