

Lotus Europa 1966-1975 Workshop Manual

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SECTION 8 - ENGINE

PAGE 29

Check and tighten the flywheel retaining bolts.
Remove the flywheel.



Fit the cross recesses (together with its filter) and its lockplate.

Tighten the nut bolts.

Insert a 7 mm (118°) socket key into the recesses.

Turn the key in an anti-clockwise direction so that the carrier assembly is projected against the flywheel.

Tighten and lock the bolt in the recess.

NOTE: The filter is 20.5 mm (1.2 in) thick. It is secured with a lockplate 2 mm (0.079 in) thick.

NOTE: The filter is 20.5 mm (1.2 in) thick. It is secured with a lockplate 2 mm (0.079 in) thick.

Fit the final bearing in the crankcase. The engine is fitted with two bearings in the crankcase.

When the final bearing is fitted it should be at a clearance of 0.05 mm (0.002 in).

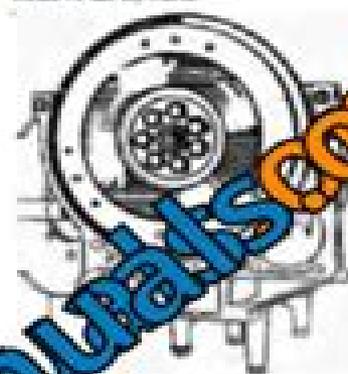
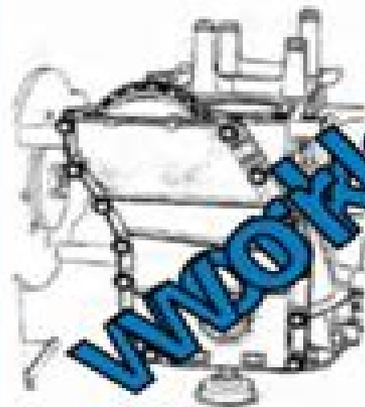
Fit the two lugs against the groups and tighten their retaining nuts.

Remove the groups.

Fit the timing gear casing with its gaskets covered with greasing compound (Ref 801 463).

Fit the bolts and align the upper edge of the casing with the upper edge of the cylinder block.

Tighten the bolts.



Check that the connecting rods are correctly marked. It will be noted that their markings are in the reverse order to usual, i.e. 2 to 1 on the crank end and 1 to 2 on the connecting rod end.



Mark the crankshaft main bearings with reference to their positions on the cylinder block.

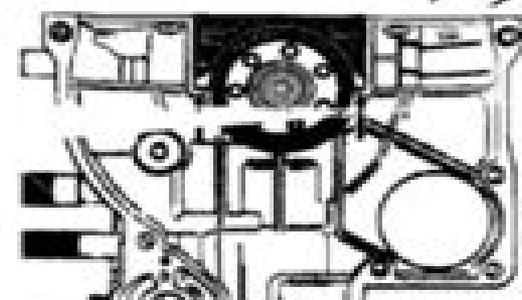
Remove the main bearing cap bolts.

Remove the bearings with the assistance of the special bearing and the bearing studs.

Push out the lower bearing in an opposite direction by tapping lightly on its rear lower end.

Remove the rest.

Take out the lower bearing side shell.



Remove:

- the crankshaft.
- the shells.
- the main lower bearings.

Remove the lower retaining washers. Take out the 'lower - pins - connecting rod' assemblies. Remove the oil pump drive splines cover plate. Remove the cylinder block from its support.

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