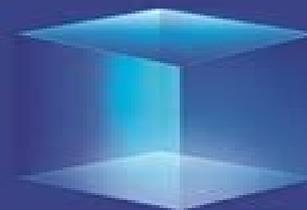


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torque on pinion adjusted for service factor $t = 2ka \cdot n \cdot m$ buttons

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m_{co} thrust force of travel axis f_l thrust force of stroke axis f_l

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