

## General Purpose ABS, POLYLAC® PA-727

### Processing Conditions

- A. Pre-drying 80 – 85°C x 3 – 4 hrs  
depending on a) Humidity  
b) Ratio of reground resin  
c) Storage conditions
- B. Barrel Setting Profile



MAX(°C) 230	230	220
MIN(°C) 190	190	180

- C. Mold Temperature 30~70 °C  
depending on a) Thickness  
b) Dimension  
c) Gate and runner system

#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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# General Purpose Abs Processing Guide

**L Cohen**



## **General Purpose Abs Processing Guide:**

## **General Purpose Abs Processing Guide** Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**General Purpose Abs Processing Guide**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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