



### PISTON

**PISTON RING**  
**REASSEMBLY**

- Install all rings with the markings being upward.
- Be sure that the top and second rings are not interchanged.
- Check that the rings rotate smoothly after installation.
- Space the piston ring end gaps 1.00 degree apart, and do not align the gaps with the piston pin bore.
- Space the oil ring side rail end gaps at least 10 mm (3/4 in) apart. Coat the oil ring with oil after assembly.

**PISTON PIN CLIP**  
**REASSEMBLY**

Install by setting one end of the clip in the piston groove, holding the other end with long-nosed pliers, and sliding the clip in.

Do not align the end gap of the clip with the distal in the piston pin bore.

**CONNECTING ROD**  
**REASSEMBLY**

Connect the rod with the long end toward the triangle marked side of the piston.

### CYLINDER HEAD/VALVES

**VALVE SPRING RETAINER**  
**REASSEMBLY**

Push down and slide the retainer to the side, so the valve stem sits through the hole of the side of the retainer.

**REASSEMBLY**

The exhaust valve retainer has a larger center hole than the intake valve retainer so it can exceed the valve retainer.

**NOTE**

Do not remove the valve spring retainers while the cylinder head is installed, or the valves will drop into the cylinder.

**VALVE RETAINER (Exhaust valve only)**  
**NOTE**

If the valve retainer is not installed, the exhaust valve may drop into the cylinder when starting the engine.

**INTAKE VALVE**  
**REASSEMBLY**

Before installation, remove carbon deposits and inspect the valve.

- Do not interchange with the intake valve.

**VALVE HEAD QUANTITIES**

GX120: 26.32 mm (2.61 in)  
GX160: 26.19 mm (2.61 in)  
GX200: 26.28 mm (2.60 in)  
GX: 26 mm (2.6 in)

**ROCKER ARM PIVOT (I)**  
**REASSEMBLY**

Before installing, check for wear on the surfaces which contact the gear teeth, the push rod, and the rocker arm pivot.

**ROCKER ARM PIVOT BOLT (I)**  
26 mm (2.6 in) x 17 mm

**ROCKER ARM (I)**  
**REASSEMBLY**

Refer to the above for information not shown before VALVE STEM SEAL (Intake valve only).

Position with a lead wire when reassembling.

### CRANKCASE COVER/CRANKSHAFT/PISTON

**CRANKCASE COVER**  
**REASSEMBLY**

Install with the triangle mark toward the bottom face.

**TRIANGLE MARK**  
PISTON ROD BOLT

**CRANKCASE COVER SACKET**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)  
Do not reuse.

**VALVE LIFTER**  
**REASSEMBLY**

Install the shims immediately before installing the camshaft.

**CRANKCASE COVER SACKET**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)  
Do not reuse.

**CRANKCASE COVER**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)

**CRANKCASE COVER SACKET**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)  
Do not reuse.

**CRANKCASE COVER**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)

**CRANKCASE COVER SACKET**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)  
Do not reuse.

### CYLINDER HEAD

**VALVE RETAINER (I)**  
**REASSEMBLY**

Before installation, remove any carbon deposits from the combustion chamber and inspect the valve seats.

Measure the cylinder compression after reassembly.

**CRANKCASE COVER SACKET**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)  
Do not reuse.

**CRANKCASE COVER**  
8 x 20 (GX120)  
10 mm (2.6 in) x 20 mm (GX160)  
8 x 20 (GX160/GX200)

### GOVERNOR

**GOVERNOR WEIGHT**  
**REASSEMBLY**

Install the governor weight before installing the camshaft.

**GOVERNOR SLIDER**  
WASHER (I)

**WASHER (I)**  
Install inside the case.

**GOVERNOR WEIGHT**  
**REASSEMBLY**

Install the governor weight before installing the camshaft.

**GOVERNOR SLIDER**  
WASHER (I)

**WASHER (I)**  
Install inside the case.

# Honda Gx160 Service Guide

**Ying Liu**



## **Honda Gx160 Service Guide:**

*Small Air-cooled Engine Service Manual, 1990-1994*, 1995 Previously published as one volume under same title **Pest Control**, 2004 *Routes Du Monde*, 2001 Honda Service Manual 94 RVF750R RC45, 1994 **Eureka**, 1996

**Honda Service Manual, 84-87** Honda Giken Kōgyō Kabushiki Kaisha, 1986 **Honda Common Service Manual** American Honda Motor Company, 2013 **Honda Service Manual, 85-87**, 1986 Honda Service Manual, 88-89 NX650, 1988 **Honda Service Manual, 86** Honda Giken Kōgyō Kabushiki Kaisha, 1986 *Honda Service Manual, 85-87* Honda Giken Kōgyō Kabushiki Kaisha, 1986 **Honda Service Manual 88 ZB50**, 1987 Honda Service Manual 84-87 XL250R, 1999 Honda Service Manual 84-86 XL250R, 1986 Honda Service Manual Honda Giken Kōgyō Kabushiki Kaisha, 1994 **Honda Service Manual, 85-87 CR500R**, 1986 *Honda Service Manual 86-88,90 XR200R*, 1989 **Honda Service Manual 88 XR600R**, 1988 **Honda C/CA, CB/CL 72/77 (250-305) Engine Repair Guide** Bob Silver, 1998 Includes History parts modifications specifications parts illustrations service bulletins disassembly reassembly procedures tune up charging system tips techknuckle pages and buying information *Honda Service Manual 86-90 CR250R*, 1989

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