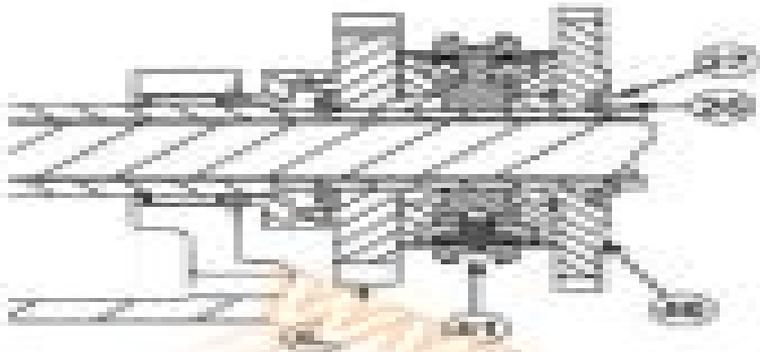
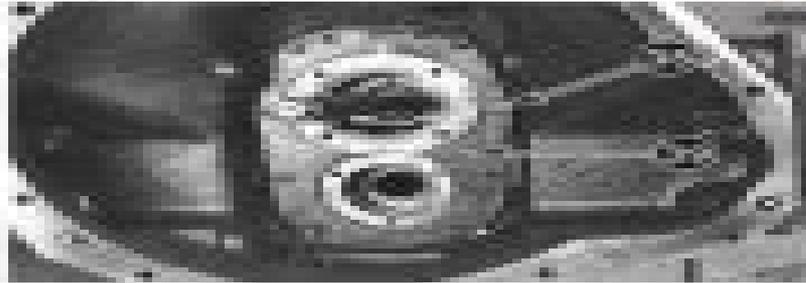


### STEP 12



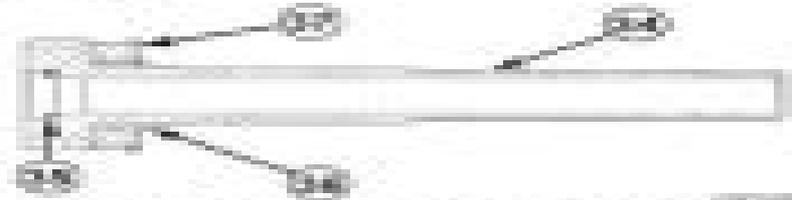
Push reverse drive shaft 14 into intermediate synchronous compressor (15) and torque lock pin (16) inside the rear of the compressor. Set the clearance between bearing and (17) at the shoulder (20). This should be between 0.005 and 0.010 mm. Replace front washer (21) to obtain the correct clearance.

### STEP 13



Fully install the intermediate shaft assembly (22) and torque alignment studs. Apply Loctite (23) to the threads of retaining nuts (24). Install and tighten the nuts to a torque of 4.5 to 5.5 Nm.

### STEP 14



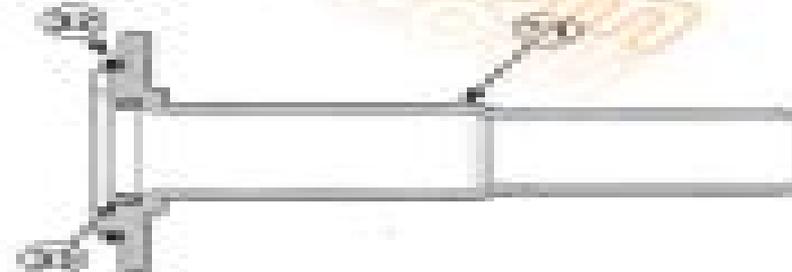
Install oil seal (25) into PTO drive shaft (26). Make sure the lip of oil seal (25) is inside the transmission side of the shaft and against the shoulder, as shown. If it is necessary, install bearing (27) and a hydraulic press can install bearing (27) onto PTO drive shaft (26). Install ring (28).

### STEP 15



Install PTO drive shaft (29).

### STEP 16



Install oil seal (29) into the clutch release bearing carrier (24). Make sure the lip of oil seal (29) is inside the transmission side of the carrier and against the shoulder, as shown. Install a roller-type (30) into clutch release bearing carrier (24).

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