

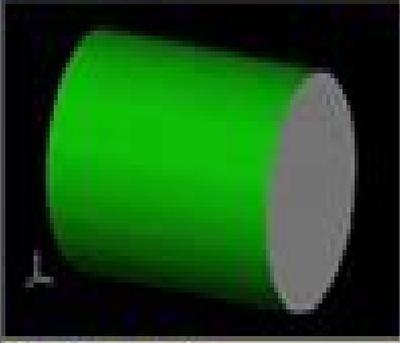
# Brief Overview Manual Guide *i*

## ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence
5. Create Rough Facing Turning Cycle
6. Set Cutting Conditions
7. Define Shape Geometry
8. Insert End Tool Fixed Form Sentence
9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)	FEED (MM)	SPINDLE	COMPASS
X 10.0000	S 1000		0.000000
Z 20.0000			1.000
C 0.0000	F 0.00		0.000000
Y 0.0000			0.000000



COMPASS

- 01 G00 X00.0 Z0.0
- 02 G01 Z20.0 F0.1
- 03 G01 X10.0 Z20.0
- 04 M01

total End of block

REVERSE STOP PAUSE SINGLE STOP TOOL CUT/STOP ENTER FL/PATH COPY

# Fanuc 6t User Guide

**M Mosston**



## **Fanuc 6t User Guide:**

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