

1.3 G Code List

Code	Group	Description	Modal	Page
G00	1	Rapid Move	Y	10
G01	1	Linear Feed Move	Y	10
G02	1	Clockwise Arc Feed Move	Y	11
G03	1	Counter Clockwise Arc Feed Move	Y	11
G04	0	Dwell	N	14
G09	0	Exact stop	N	14
G10	0	Fixture and Tool Offset Setting	N	15
G12	1	Clockwise Circle	Y	18
G13	1	Counter Clockwise Circle	Y	18
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G16	11	Polar Coordinate	Y	18
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G18	2	ZX Plane Select	Y	20
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G50	9	Cancel Scaling	Y	25
G51	9	Scale Axes	Y	25
G52	0	Local Coordinate System Shift	Y	26

G Codes For Amada Laser

Robert R. Redfield



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G Codes For Amada Laser Book Review: Unveiling the Power of Words

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