

# SUZUKI

# GSF650/A/S/SA GSX650F

## SERVICE MANUAL

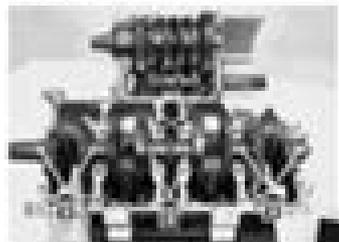


# SUZUKI

An Official Suzuki Service Manual



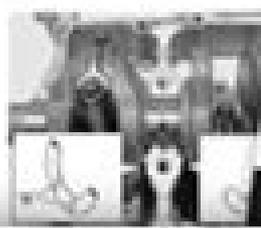
- Before installing the crankshaft assembly, apply engine oil to each crankshaft journal bearing.
- Install the crankshaft assembly along with the con-  
chain into the upper crankcase.



- Insert the right and left thrust bearings with  
grooves "A" facing towards the crankshaft.

**NOTE**

- Right-thrust bearing has green paint.
- Inspect and select the crankshaft thrust  
clearance if necessary. Refer to  
"Crankshaft Thrust Clearance Ins-  
pect and Selection (Page 10-73)".



- Apply SUZUKI BOND to the mating surface of the  
lower crankcase as follows.

**NOTE**

- Make surfaces free from moisture, oil, dust  
and other foreign materials.
- Spread on surfaces thinly to form an even  
layer, and assemble the crankcase within  
few minutes.
- Take extreme care not to apply any bond to  
the oil hole, oil groove and bearing.
- Apply to distorted surfaces so it forms a  
comparatively thick film.

NOTE: See also 9900-01114 (SUZUKI BOND  
APPLICATOR).



# Gsx650f Service Manual

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