

**MERCURY**

# **MERCURY**

## *Service Manual*



**30/40**  
**2-Cylinder**

Starting Model Year 1994  
Serial Numbers 0G053314 & Above (USA)  
09855139 & Above (Belgium)

**30/40 2-Cylinder**

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S/N 00003314 & Above (USA)  
00-420140R03 AU/CU/ST 2003

# Mercury 30 Engine Manual

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