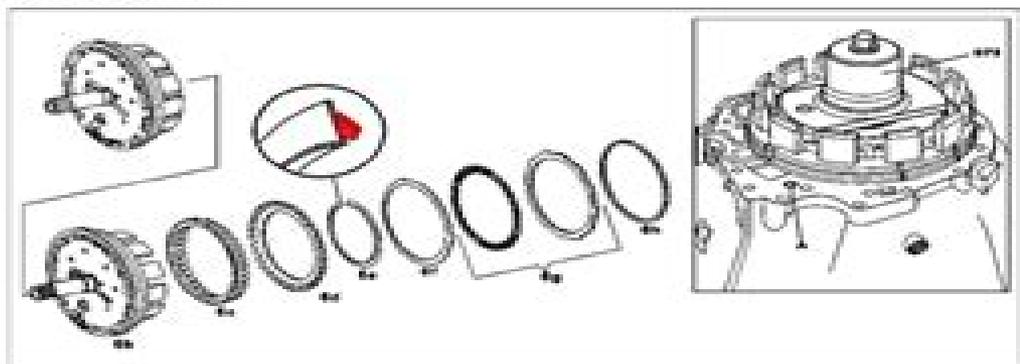


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TRANSMISSION T204



- (A) External plate carrier/multi-disk brake (B)
 (B) Pilot
 (C) Spring washer (back pressure/pilot)
 (D) Snap ring
 (E) Spring washer/multi-disk pack
 (F) Multi-disk pack
 (G) Snap ring
 (H) Assembly device
 A Oil pressure supply, multi-disk brake (B)

Modification notes

01.000	Press against hub for rolling operation	Transmission T204 up to 02/04 02 refer to page 50	W203 2011-01-2014 (B) 1048-1049
04.000	Multi-disk for 01, 01.1 and 02 changed		

Code	Description	Notes	Reference
01	Dismantling		
1	Remove snap ring (D)		
2	Remove multi-disk pack (F) and spring washer (E) from external plate carrier	⚠ Check multi-disks for scratch marks and wear	
3	Place assembly device (H) on spring washer (E) and tension until the snap ring (D) is released	⚠ Assembly device	W203 2011-01-2014
4	Remove snap ring (D)		
5	Remove piston (B) from the external plate carrier by carefully sliding compressed air into the borehole		
02	Assembly		
6	Install piston (B) in external plate carrier	⚠ Insert pilot (B) if necessary. ⚠ Press in the piston with the assistance of measuring washer (C) and the assembly device (H)	
7	Insert spring washer (E)	⚠ Insert spring washer with the lubricant inside the multi-disk pack	
8	Place assembly device (H) on spring washer (E) and tension until the groove of the snap ring is engaged	⚠ Assembly device	W203 2011-01-2014
9	Insert snap ring (D)	⚠ The value of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct fit	
10	Insert spring washer (E) and multi-disk pack (F) in the external plate carrier and measure	⚠ Observe outer multi-disk sequence marking and measuring multi-disk pack (B) (W203 2011-01-2014 up to 01.04.02) ⚠ Pressing tool	W203 2011-01-2014 (B) 1048-1049

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Sebastian Brünink



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