

Mikuni BS34 tuning

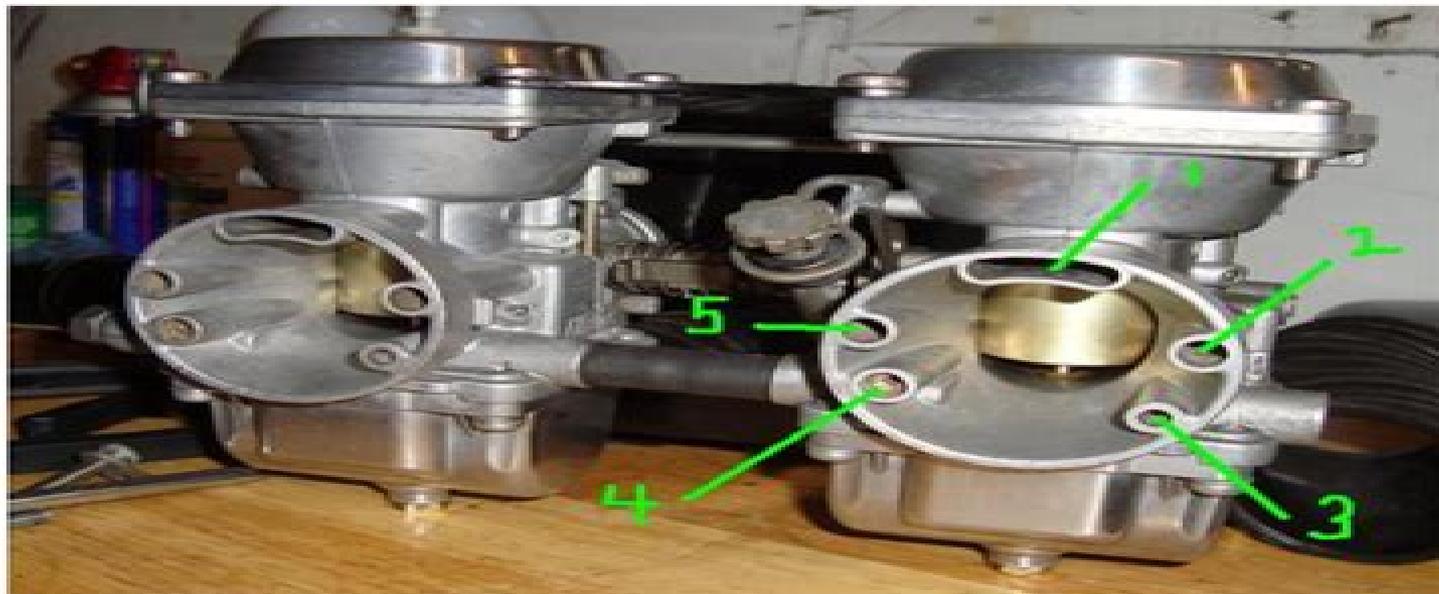
It is normal to have some climb in idle rpm as the bike warms. After I shut off the enrichener all the way (choke) and the bike is still cool having just run for a couple of minutes, it will idle around 1000rpm. After it warms up, it will vary from 1200-1400 rpm (give or take)- and there is nothing wrong with that.

An idle up around 3000 rpm if everything is adjusted indicates a lean condition from adjustment, air leak or idle circuit passages being dirty. I would turn the idle mixture out to 3.5 turns, make sure there is free play on the throttle cable, good plugs properly gapped, just let it idle to warm, then use the idle air screw to adjust to 1200 rpm. If the idle still climbs too high, then check for air leaks. If there are none, the carbs need cleaning.

If it is up against the head, in front of the slide valve, then it is an mixture screw. This will be **In Lean, Out Rich**. So these you have are the BS38 Mikunis on your twin? I'd say start about 2 turns out, with stock airbox and stock jets. With Pod's, you will need richer Pilot jets, and then still be around 2-3 turns out.

That's just the Pilot circuit.

To find the best setting is trial and err, you need to turn the screw in till the idle speed drops, then back out about 1/4 to 1/2 turns and then run it. It might be farther out, end up at 2-1/2 turns or 3 turns, maybe 3-1/2. If any farther I would suspect vacuum leak, or still to lean a Pilot jet, with Pod's



May visualize from this BS34 diagram how turning the pilot screw in clockwise reduces the volume of mixture through the orifice into the carb bore (which produces a leaner mixture into the combustion chamber), and how turning the pilot screw out counter-clockwise increases the volume of mixture through the orifice into the carb bore (which produces a richer mixture into the combustion chamber).

Mikuni Bs34 Tuning Guide

Rodney Jacques



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Hi-performance Tuning Guide ,1973 **Motor Hi-performance tuning guide** ,1973 **Engine Tuning Guide** Bill Corey,1962 *Motor Car Economy Tuning Guide* Fred G. Freel,1977 *Good Tuning* Gregory K. McMillan,2015

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Table of Contents Mikuni Bs34 Tuning Guide

1. Understanding the eBook Mikuni Bs34 Tuning Guide
 - The Rise of Digital Reading Mikuni Bs34 Tuning Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Mikuni Bs34 Tuning Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mikuni Bs34 Tuning Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mikuni Bs34 Tuning Guide
 - Personalized Recommendations

- Mikuni Bs34 Tuning Guide User Reviews and Ratings
- Mikuni Bs34 Tuning Guide and Bestseller Lists
- 5. Accessing Mikuni Bs34 Tuning Guide Free and Paid eBooks
 - Mikuni Bs34 Tuning Guide Public Domain eBooks
 - Mikuni Bs34 Tuning Guide eBook Subscription Services
 - Mikuni Bs34 Tuning Guide Budget-Friendly Options
- 6. Navigating Mikuni Bs34 Tuning Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Mikuni Bs34 Tuning Guide Compatibility with Devices
 - Mikuni Bs34 Tuning Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mikuni Bs34 Tuning Guide
 - Highlighting and Note-Taking Mikuni Bs34 Tuning Guide
 - Interactive Elements Mikuni Bs34 Tuning Guide
- 8. Staying Engaged with Mikuni Bs34 Tuning Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mikuni Bs34 Tuning Guide
- 9. Balancing eBooks and Physical Books Mikuni Bs34 Tuning Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mikuni Bs34 Tuning Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mikuni Bs34 Tuning Guide
 - Setting Reading Goals Mikuni Bs34 Tuning Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mikuni Bs34 Tuning Guide
 - Fact-Checking eBook Content of Mikuni Bs34 Tuning Guide

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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