

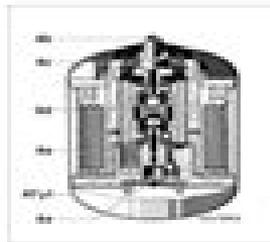
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The hydraulic unit comprises three bidirectional solenoid valves. Of these valves, one each is associated with the left-hand and right-hand front wheel brake and the third with the rear wheel brake.

By actuating the valves with varying voltages, the brake fluid pressure of the individual brake cylinders can be:

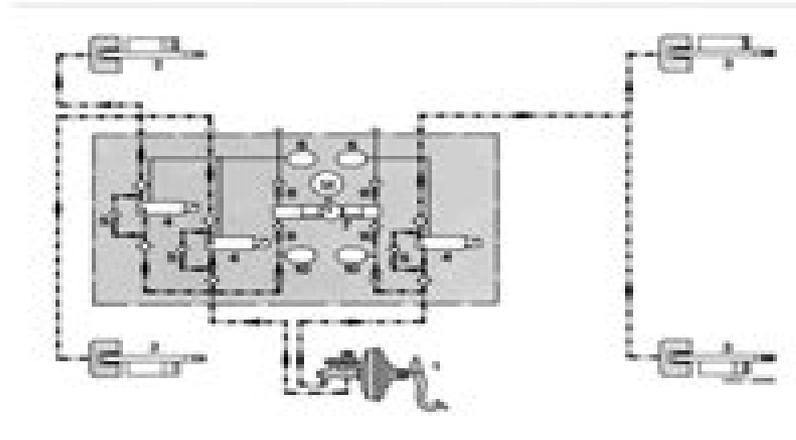
- increased
  - open
  - surge
  - build
  - up
  - stop
  - to the
  - same
  - as
- held
  - pressure holding stage (max. current)
- or reduced
  - pressure reduction stage (max. current)

- 1) 1) Front left wheel brake
- 2) 2) Operation: braking from master brake cylinder
- 3) 3) Solenoid valve
- 4) 4) Operation: brake fluid to wheel brake
- 5) 5) Reservoir
- 6) 6) Piston



**Pressure building stage**

In the pressure building stage the pressure can be increased via the open input valve in the solenoid valve up to the pressure activated by the tandem brake master cylinder.



- 1) 1) Master brake and tandem brake master cylinder
- 2) 2) Front wheel brake
- 3) 3) Rear wheel brake
- 4) 4) Solenoid valve
- 5) 5) Check valve
- 6) 6) Pump reservoir
- 7) 7) Solenoid valve
- 8) 8) Pump input valve
- 9) 9) Pump output valve
- 10) 10) Reservoir

**Pressure holding stage**

In the pressure holding stage which precedes each pressure reduction stage, the fluid pressure from the hydraulic unit to the wheel brakes is held constant because the output and input in the solenoid valve is closed.

# Mercedes Factory Service Manual

**Michal Rosen-Zvi**



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