

### General Purpose ABS, POLYLAC® PA-727

#### Processing Conditions

- A. Pre-drying 80 – 85°C x 3 – 4 hrs  
depending on a) Humidity  
b) Ratio of reground resin  
c) Storage conditions
- B. Barrel Setting Profile



MAX(°C)	230	230	220
MIN(°C)	190	190	180

- C. Mold Temperature 30~70 °C  
depending on a) Thickness  
b) Dimension  
c) Gate and runner system

#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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# General Purpose Abs Processing Guide

**Ensheng Dong**



## **General Purpose Abs Processing Guide:**

## Unveiling the Magic of Words: A Report on "**General Purpose Abs Processing Guide**"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their capability to kindle emotions, provoke contemplation, and ignite transformative change is really awe-inspiring. Enter the realm of "**General Purpose Abs Processing Guide**," a mesmerizing literary masterpiece penned with a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve into the book's central themes, examine its distinctive writing style, and assess its profound effect on the souls of its readers.

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