



Assessments worksheets Maths Grade - 1 :

7. Solve the sums.

T	O
7	9
+ 1	0
<input type="text"/>	

T	O
6	3
- 2	2
<input type="text"/>	

T	O
5	6
+ 4	1
<input type="text"/>	

T	O
9	5
- 3	2
<input type="text"/>	

T	O
2	4
+ 3	5
<input type="text"/>	

T	O
4	1
- 2	1
<input type="text"/>	

T	O
8	3
- 5	2
<input type="text"/>	

T	O
7	3
- 2	1
<input type="text"/>	

T	O
1	9
+ 2	0
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T	O
6	7
- 3	2
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T	O
4	6
+ 2	1
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T	O
5	5
+ 3	3
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hydro testing subjects the tank to a structural load higher than the service load due

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tests if there is no settlement expected for example a tank over a giant rock it might not need settlement measurements but

that's a decision that is entirely up to the owner

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welding has been made on the shell and roof plates what action needs to be taken at

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web feb 4 2011 the following component welds shall be examined by the liquid penetrant method before the hydrostatic test

of the tank a the shell to bottom inside attachment weld b all welds of opening connections in tank shell that are not

completely radiographed including nozzle and manhole neck welds and neck to flange welds