

## Specifications

### Engine Design

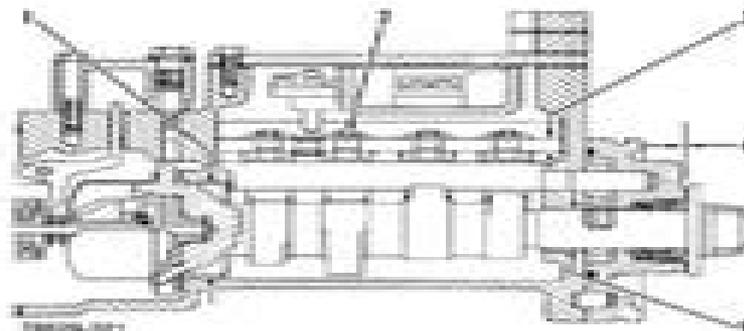


#### Cylinder, Valve and Injection Pump Location

Bore	114.2 mm (4.5 in)
Stroke	127.0 mm (5.0 in)
Number Of Cylinders	8
Cylinder Arrangement	80°V
Firing Order (Injection Sequence)	1-2-7-3-4-8-6-5
Direction Of Rotation (As Seen From Flywheel End)	Counterclockwise

### Fuel Injection Pump

Firing order (Injection sequence)	1-2-7-3-4-8-6-5
Injection timing BPC (before top center)	
Engines with 700740 Fuel Pump Group	8.1°
Engines with 703000 and 703470 Fuel Pump Group	10.2°
Engines with 703500 Fuel Pump Group	11.3°
Engines with 703000, 703000, 703000, 703071 and 8P4200 Fuel Pump Groups	12.5°
All other engines	15.0°
Torque for the nuts that hold the fuel lines (Use 1P70144 Fuel Line Socket)	40 ± 7.4 Nm (30 ± 5.4 ft·lb)



- Size in the rear bearing for the camshaft (new) ..... 80.320 ± 0.243 mm (3.1620 ± .0095 in)  
 Diameter of rear bearing surface (journal) of the camshaft (new) ..... 80.240 ± 0.013 mm (3.1591 ± .0005 in)  
 Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) ..... 0.15 mm (.006 in)
  - Torque for nuts that hold sleeve control shaft ..... 2.5 ± 0.2 N·m (20 ± 2.0 in·lb)
  - Size in the housing for the fuel control shaft (new) ..... 8.888 ± 0.018 mm (.3500 ± .0006 in)  
 Diameter of sleeve control shaft (new) ..... 8.900 ± 0.008 mm (.3504 ± .0003 in)  
 Maximum permissible clearance between the size in the housing and the sleeve control shaft (new) ..... 0.25 mm (.010 in)
  - End play for camshaft with sleeve installed (new) ..... 0.50 ± 0.40 mm (.020 ± .016 in)
- NOTE:** When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.
- Size in the front bearing for the camshaft (new) ..... 80.470 ± 0.243 mm (3.1693 ± .0095 in)  
 Diameter of front bearing surface (journal) of the camshaft (new) ..... 80.370 ± 0.013 mm (3.1642 ± .0005 in)  
 Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) ..... 0.15 mm (.006 in)

# Inyector Caterpillar 3208 Manual

**Anthony S. Fauci**



## **Inyector Caterpillar 3208 Manual:**

## Reviewing **Inyector Caterpillar 3208 Manual**: Unlocking the Spellbinding Force of Linguistics

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