

# Freight Forwarding Process

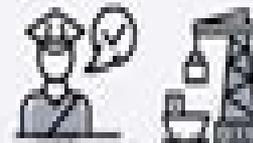
Stage 1

Stage 2

Stage 3

Stage 4

Stage 5



agreement

origin  
handling

export customs  
clearance

import customs  
clearance

onward to the  
final destination

# Freight Forwarding Training Manual

**Christian Drosten**



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web however ladder logic ld is the most used and fundamental plc language therefore the basic steps in this guide will help you to use ld with openplc the structure behind ld is based on the electrical ladder diagrams that were used with relay logic in the past these diagrams documented how connections between devices were made on relay panels

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web aug 20 2018 the actual ladder was the drawing of the control logic an illustration of how the relays were wired together even today a lot of the conventions that led to ladders are still in use and i will use a recent example drawing to

illustrate this below is a simplified drawing of a control circuit and one of our ladder logic diagram

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programmable logic controllers this article will briefly describe what ladder logic is and go over some examples of how it functions

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web feb 16 2021 in simple terms all the field input and output devices are wired to the plc and the ladder logic program decides what outputs to trigger depending on the status of the input signals in basic terms plcs execute ladder logic by first reading all the input states and storing them into memory

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web mar 11 2020 during the program scan cycle the plc reads the inputs solves the ladder logic and energizes or de energizes outputs because inputs can change at any time this process repeats over and over again while the plc is in run mode the diagram below shows a model of the plc program scan cycle

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