

# MG Midget 1961-1974 Workshop Manual

## Section A.17

### VALVE GUIDES

#### Removal

Remove the cylinder head as shown in Section A.12.

Remove the appropriate valve and spring as in Section A.14. Beat the cylinder head with its rounded face downwards on a clean surface and drive the valve guide downwards into the combustion space with a suitably sized drift. This should take the form of a hardened-steel punch,  $\frac{1}{8}$  in. (2.0 mm.) in diameter and not less than 4 in. (100 mm.) in length, with a bevelled edge  $\frac{1}{8}$  in. (2.0 mm.) diameter rounded on one end for a length of 1 in. (25 mm.) to engage the base of the guide.

#### Refitting

When fitting new valve guides they should be driven in from the top of the cylinder head. The intake valve guides must be inserted with the larger diameter at the top, and the exhaust valve guides should have their conical ends at the bottom. The valve guides should be driven over the combustion space until they are  $\frac{1}{8}$  in. (2.0 mm.) above the machined surface of the valve spring seating (see Fig. A.17).

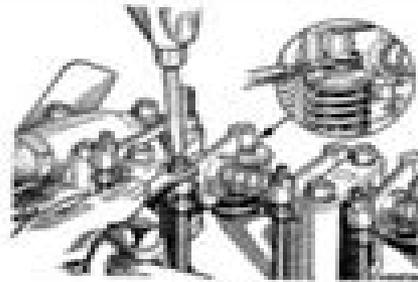


Fig. A.17

Checking and adjusting the valve rocker clearance

be fully closed position. The clearance must be in the direction given to "GENERAL DATA".

To adjust, hold the rocker adjusting screw with a screwdriver and slacken the locknut. Rotate the adjusting screw until the correct clearance is obtained. Hold the adjusting screw against rotation and lock it in position with the locknut, then retighten the clearance.

To avoid unnecessary turning of the crankshaft, ensure that the valve being checked is in the fully closed position, check the valve rocker clearance on both the intake and exhaust valves.

Adjust No. 1 rocker with the following clearances:

Valve	Intake	Exhaust
No. 1	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 2	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 3	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 4	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 5	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 6	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 7	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 8	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 9	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 10	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 11	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)
No. 12	0.005 in. (0.13 mm.)	0.005 in. (0.13 mm.)

Fig. A.19

### DISTRIBUTOR DRIVING SPINDLE

#### Removal

Remove the distributor as detailed in Section B.1. Take out the screw securing the distributor housing to the cylinder block and withdraw the housing.

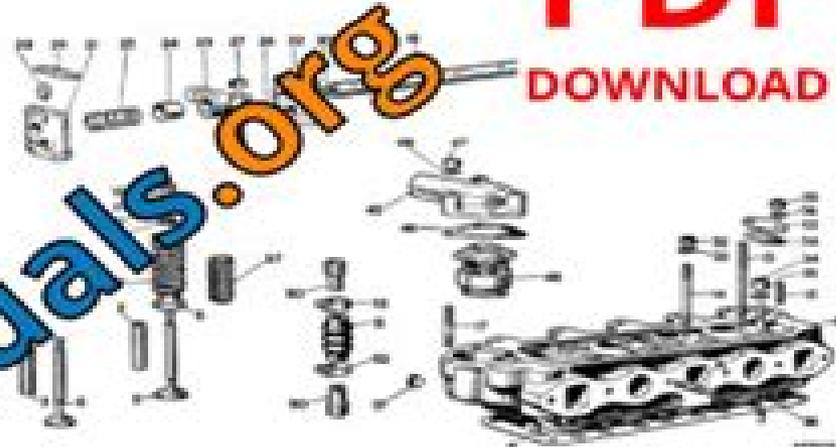
Insert a  $\frac{1}{8}$  in. (3.2 mm.) bolt approximately  $\frac{1}{2}$  in. (38 mm.) long into the tapered end of the distributor drive spindle and withdraw the spindle.

#### Refitting

Turn the crankshaft until No. 1 piston is at T.D.C. on its compression stroke. When the rotor on No. 4 cylinder is "locking" (i.e. exhaust just closing and inlet just

## THE CYLINDER HEAD AND VALVE GEAR

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## Section A.18

### VALVE ROCKER CLEARANCE

Check the clearance between the valve stem and the valve rocker, using a feeler gauge, when the valve is in



Fig. A.18

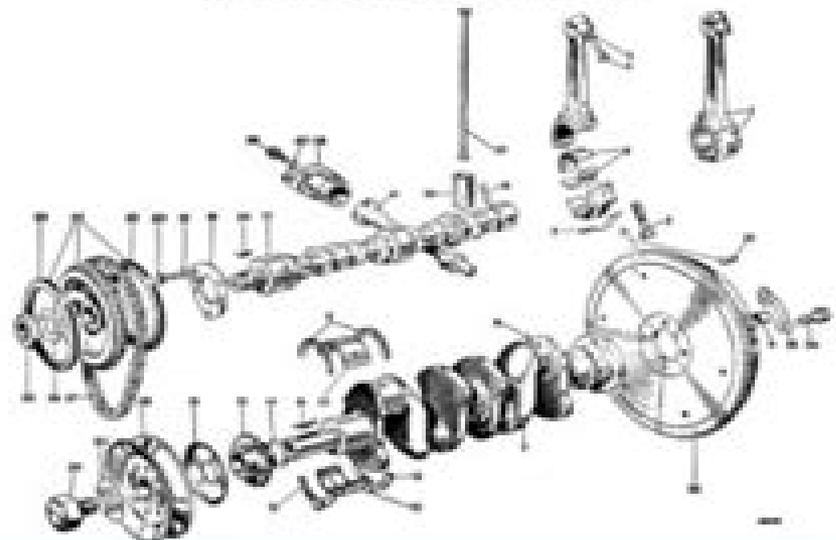
Valve seat working dimensions

When Fitted

1. Intake seat to valve stem: 0.005 in. (0.13 mm.)
2. Exhaust seat to valve stem: 0.005 in. (0.13 mm.)
3. Intake seat to valve stem: 0.005 in. (0.13 mm.)
4. Exhaust seat to valve stem: 0.005 in. (0.13 mm.)
5. Intake seat to valve stem: 0.005 in. (0.13 mm.)
6. Exhaust seat to valve stem: 0.005 in. (0.13 mm.)

1. Intake seat to valve stem: 0.005 in. (0.13 mm.)
2. Exhaust seat to valve stem: 0.005 in. (0.13 mm.)
3. Intake seat to valve stem: 0.005 in. (0.13 mm.)
4. Exhaust seat to valve stem: 0.005 in. (0.13 mm.)
5. Intake seat to valve stem: 0.005 in. (0.13 mm.)
6. Exhaust seat to valve stem: 0.005 in. (0.13 mm.)

## THE ENGINE INTERNAL COMPONENTS



# Midget 15workshop Manual

**DJ Losen**



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