

NOMINAL PIPE SIZE Inches)	ANSI 125# 150# D	ANSI 250# 300# D	ANSI 400# D	ANSI 600# D	ANSI 900# D	ANSI 1500# D	ANSI 2500# D	FOR ALL PRESSURE RATINGS					
								H	W	(AGA) T	t	Blank Weight (lbs)	(ISA) t
1/2"	1.875	2.125	2.125	2.125	2.500	2.500	2.750	4	1	.125	.015	1	.125
3/4"	2.250	2.625	2.625	2.625	2.750	2.750	3.000	4	1	.125	.015	1	.125
1"	2.625	2.875	2.875	2.875	3.125	3.125	3.375	4	1	.125	.020	1	.125
1 - 1/4"	3.000	3.250	3.250	3.250	3.500	3.500	4.125	4	1	.125	.020	1	.125
1 - 1/2"	3.375	3.750	3.750	3.750	3.875	3.875	4.625	4	1	.125	.030	1	.125
2"	4.125	4.375	4.375	4.375	5.625	5.625	5.750	4	1	.125	.030	1	.125
2 - 1/2"	4.875	5.125	5.125	5.125	6.500	6.500	6.625	4	1	.125	.030	1	.125
3"	5.375	5.875	5.875	5.875	6.625	6.875	7.750	4	1	.125	.030	1	.125
4"	6.875	7.125	7.000	7.625	8.125	8.250	9.250	4	1	.125	.060	2	.125
5"	7.750	8.500	8.375	9.500	9.750	10.000	11.000	4	1	.125	.060	2	.125
6"	8.750	9.875	9.750	10.500	11.375	11.125	12.125	6	1 - 1/2	.125	.060	3	.125
8"	11.000	12.125	12.000	12.625	14.125	13.875	15.250	6	1 - 1/2	.125	.125	5	.125
10"	13.375	14.250	14.125	15.750	17.125	17.125	18.750	6	1 - 1/2	.125	.125	7	.125
12"	16.125	16.250	16.500	18.000	19.625	20.500	21.625	6	1 - 1/2	.250	.250	18	.125
14"	17.750	19.125	19.000	19.375	20.500	22.750		6	1 - 1/2	.250	.250	24	.125
16"	20.250	21.250	21.125	22.250	22.625	25.250		6	1 - 1/2	.375	.375	40	.250
18"	21.500	23.375	23.250	24.000	25.000	27.625		6	1 - 1/2	.375	.375	50	.250
20"	23.750	25.625	25.375	26.750	27.375	29.625		6	1 - 1/2	.375	.375	65	.250
22"	26.000	27.750	27.500	28.875				6	1 - 1/2	.375	.375	72	.250
24"	28.125	30.375	30.125	31.000	32.875	35.500		6	1 - 1/2	.375	.375	90	.250
30"	34.625	37.375	37.250	38.125				6	1 - 1/2	.500	.500	160	.250
36"	41.125	43.875	43.875	44.375				6	1 - 1/2	.500	.500	220	.375

Fixed Orifice Sizing Guide

M Mark



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web for example the shoe manufacturer produces three different shoe typologies i e classic casual prototypes the sole manufacturer produces two typologies of soles i e leather leather rubber insole manufacturer produces two main outputs i e insole footbed etc

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the process involves designing pattern making cutting stitching lasting and finishing the leather to produce high quality footwear

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web the number of steps involved in the shoe manufacturing process depends on the style of shoes being produced for example how shoes are made for private label brands is very different from the custom shoemaking process looking for a ballpark figure let s just say a shoe may be created in 70 steps or it may take up to 300 to complete