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# CNC Mill operator test questions and answers

1. The area of the control keypad that allows the operator to show different information, such as offsets, machine settings, and the current program.: **-Answer-** offset
2. The area of the control keypad that allows an operator to enter letters and special characters into the control.: **Answer-** Alpha keys
3. A code used to signal an action from a miscellaneous group of commands.: **Answer-** M codes
4. An offset used on the machining center that accounts for variations in tool length along the Z-axis.: **Answer-** Tool offset
5. In zero return mode, the key that returns and initializes all axes to machine zero or Home.: **Answer-** Home 28
6. The rate that the cutting tool or work piece moves at the point of contact.-  
: Feed rate
7. The control button used to pause a program.: **Answer-** Feed hold
8. **CYCLE START:** **Answer-** The control button used to begin a program or continue a program that has been previously stopped.

# Machine Operator Test Questions And Answers

**Elizabeth D. Johnson**



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