

## JOB NO. 2

1. **Objectives:** Making a flat chisel
2. **Tools used:** Furnace, anvil, hammer, tongs, flatter, chisel grinder, steel rule, try square
3. **Materials used:** Mild steel round bar  $\phi$  20mmX150mm
4. **Drawing:** See Diagram
5. **Procedure:**
  - a) Do marking on the raw material by scale and cut the piece as per the dimension with the help of hexa frame. (See diagram)
  - b) Start the furnace and heat the job upto forgeable temperature (1250° C) or till metal is red hot
  - c) Keep the red hot metal piece on the anvil with the help of tongs. Then give octagonal shape to the job with flatter and hammer. (See diagram)
  - d) Re heat the octagonal job and place horizontally on the anvil with tongs and taper one end. To make chisel head with hammer. The other end of the job is taper flattening to make chisel mouth with flatter and hammer. ( See diagram)
  - e) Heating the whole chisel again, cut the access metal to maintain dimensions then do finishing with the chisel.( See diagram)
  - f) Keep the chisel in a restricted place for cooling in air.
  - g) After the job has cooled grind the cutting edge of the chisel to 60° angle. (See diagram)
  - h) Do hardening and tempering on the cutting edge of the chisel
6. **Precautions**
  - a) Don't wear wrist watched and finger rings while working
  - b) don't use mushroom headed tools
  - c) always use suitable togs as per the job shape and size
  - d) Clean the oil substance from the tools
  - e) Heat the job carefully as per the forgeability of the metal
  - f) Start hammering on the red hot job only
  - g) Take great care during hammering of the job. Improper hammering may cause job to jump out of the tongs and hit somebody
  - h) Do not touch the hot jobs

# First Year Mechanical Lab Manual

**G Orfield**



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## **Table of Contents First Year Mechanical Lab Manual**

1. Understanding the eBook First Year Mechanical Lab Manual
  - The Rise of Digital Reading First Year Mechanical Lab Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying First Year Mechanical Lab Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an First Year Mechanical Lab Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from First Year Mechanical Lab Manual
  - Personalized Recommendations
  - First Year Mechanical Lab Manual User Reviews and Ratings
  - First Year Mechanical Lab Manual and Bestseller Lists
5. Accessing First Year Mechanical Lab Manual Free and Paid eBooks
  - First Year Mechanical Lab Manual Public Domain eBooks
  - First Year Mechanical Lab Manual eBook Subscription Services
  - First Year Mechanical Lab Manual Budget-Friendly Options
6. Navigating First Year Mechanical Lab Manual eBook Formats

- ePub, PDF, MOBI, and More
  - First Year Mechanical Lab Manual Compatibility with Devices
  - First Year Mechanical Lab Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of First Year Mechanical Lab Manual
    - Highlighting and Note-Taking First Year Mechanical Lab Manual
    - Interactive Elements First Year Mechanical Lab Manual
  8. Staying Engaged with First Year Mechanical Lab Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers First Year Mechanical Lab Manual
  9. Balancing eBooks and Physical Books First Year Mechanical Lab Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection First Year Mechanical Lab Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine First Year Mechanical Lab Manual
    - Setting Reading Goals First Year Mechanical Lab Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of First Year Mechanical Lab Manual
    - Fact-Checking eBook Content of First Year Mechanical Lab Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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