

ANNUAL MAINTENANCE SCHEDULE FOR THREE-LEVEL INJECTION MOLDING MACHINE

Maintenance Activity	Frequency	Description
Inspection	Monthly	Inspect all components for signs of wear or damage.
Lubrication	Quarterly	Lubricate all moving parts with appropriate grease.
Filter Replacement	Biannually	Replace filters in hydraulic and cooling systems.
Cleaning	Annually	Thoroughly clean the machine and remove any debris.
Calibration	Annually	Calibrate temperature and pressure sensors.
Safety Check	Annually	Verify safety features are functioning correctly.
Control Panel Check	Annually	Test control panel functionality and responsiveness.
Cooling System Check	Annually	Inspect and clean cooling system components.
Hydraulic System Check	Annually	Inspect hydraulic lines, valves, and fluids.
Electrical System Check	Annually	Check electrical connections and wiring integrity.

Injection Molding Machine Maintenance Checklist Guide

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