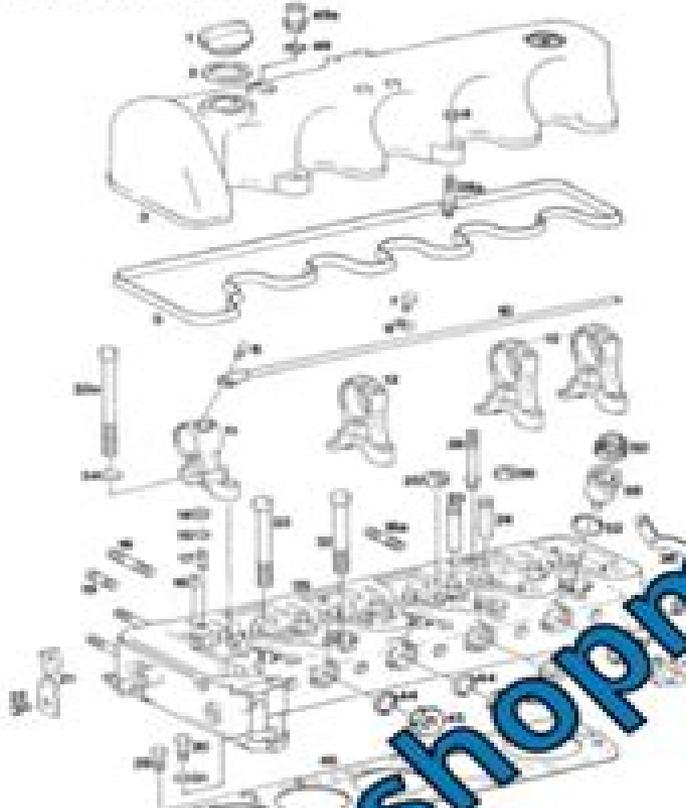


Mercedes 300D 1976-1985 Workshop Manual

Cylinder head and cylinder head cover



Part No.	Description	QTY	Part No.	Description	QTY
1	Cylinder head cover	1	11	Valve guide	12
2	Head gasket	1	12	Valve spring	12
3	Cylinder head	1	13	Valve spring retainer	12
4	Valve	12	14	Valve spring collar	12
5	Valve spring	12	15	Valve spring retainer	12
6	Valve spring retainer	12	16	Valve spring collar	12
7	Valve spring collar	12	17	Valve spring retainer	12
8	Valve spring retainer	12	18	Valve spring collar	12
9	Valve spring collar	12	19	Valve spring retainer	12
10	Valve spring retainer	12	20	Valve spring collar	12

1. When using rigid stage valve guides, press them into the manual thread through base hole in cylinder head.

Pressing of manual thread through base hole can be performed on a column type drilling machine or a hydraulic press. An important requirement is that the thread is inserted vertically in relation to base of cylinder head. The spindle of the column type drilling machine or all the hydraulic press should be free of gear.

2. Clean valve guides. Remove of burring and dirt between cylinder head and valve guide. Lubricate cylinder head and valve guide with engine oil.

3. Check tight fit of valve guide with cylinder head second thread hole.

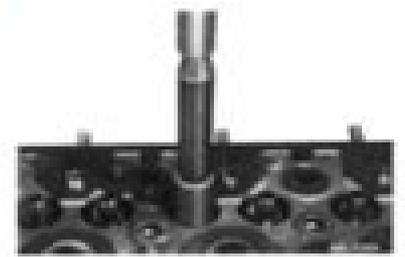
Tight pressure of tight fit: 3000 N.

4. Check fit of valve guide with plug pin.

The gap should not slip in.

The top gap should evenly touch.

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Mercedes Benz Repair Manual 300d

G Psacharopoulos



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