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W203 2011-01-2014 Dismantling and assembling multi-disk brake (B) 1048

TRANSMISSION T204

1 External plate carrier-multi-disk brake (B)  
2 Pilot  
3 Spring washer (back pressure) spring  
4 Spring ring  
5 Spring washer-multi-disk pack  
6 Multi-disk pack  
7 Spring ring  
8 Oil pressure supply, multi-disk brake (B)

**Modification notes**

01 000 000 000	Press against hub for sealing operation	Transmission T204 up to 01/02/04 02 refer to page 10	W203 2011-01-2014 01/02/04 02 refer to page 10
02 000 000 000	Multi-disk brake for 5T, 6T and 6D changed		

1	<b>Dismantling</b>		
1.1	Remove spring ring (5)		
1.2	Remove multi-disk pack (7) and spring washer (6) from external plate carrier	1. Check multi-disks for scratch marks and wear	
1.3	Place assembly device (17) on spring washer (6) and tension until the spring ring (5) is released	2. Assembly device	W203 2011-01-2014
1.4	Remove spring ring (5)		
1.5	Remove piston (8) from the external plate carrier by carefully blowing compressed air into the borehole		
2	<b>Assembly</b>		
2.1	Install piston (8) in external plate carrier	1. Insert pilot (2) and, if necessary, replace it	
2.2		2. Press in the piston with the assistance of measuring washer (3) and the assembly device (17)	
2.3	Insert spring washer (6)	3. Insert spring washer with the lubricant towards the multi-disk pack	
2.4	Place assembly device (17) on spring washer (6) and tension until the groove of the spring ring is engaged	4. Assembly device	W203 2011-01-2014
2.5	Insert spring ring (5)	5. The value of the spring ring must point towards the multi-disk pack. After installing, check spring ring for correct fit	
2.6	Insert spring washer (3) and multi-disk pack (7) in the external plate carrier and measure	6. Observe outer multi-disk sequence marking and measuring multi-disk pack (B) (W203 2011-01-2014 up to 01/02/04 02)	W203 2011-01-2014 01/02/04 02 refer to page 10
2.7		7. Pressing tool	

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# Mercedes Benz W203 C Class Technical Manual

**Rachel Sandford**



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