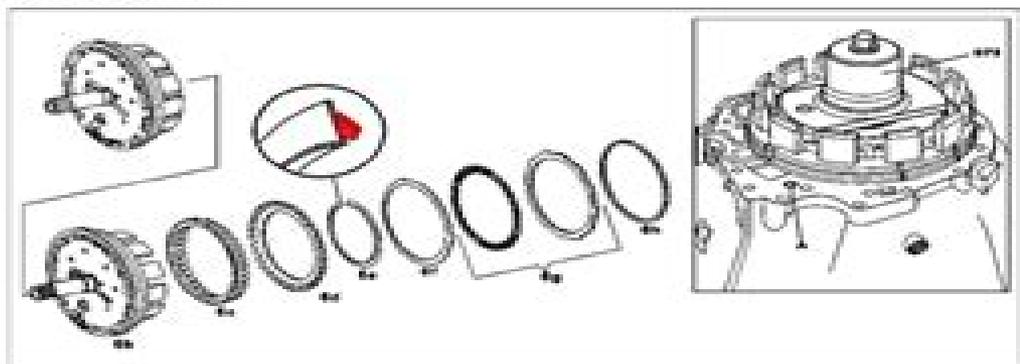


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TRANSMISSION T204



- A External plate carrier-multi-disk brake (B)  
 B Piston  
 C Spring washer (back pressure/piston)  
 D Spring ring  
 E Spring washer-multi-disk pack

- A Multi-disk pack  
 B Snap ring  
 C Assembly device  
 A Oil pressure supply, multi-disk brake (B)

## Modification notes

201104	Press assembly tool for oiling operation (No. 932)	Transmission T204 up to 02/04 02 refer to page 50	W203 2011-01-2014 (2011-01-2014) 1048
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Code	Description	Workshop	Reference
201104	<b>Dismantling</b>		
1	Remove snap ring (B)		
2	Remove multi-disk pack (E) and spring washer (C) from external plate carrier	<ul style="list-style-type: none"> <li>Check multi-disks for scratch marks and wear</li> </ul>	
3	Place assembly device (C) on spring washer (B) and tension until the snap ring (D) is released	<ul style="list-style-type: none"> <li>Assembly device</li> </ul>	W203 2011-01-2014
4	Remove snap ring (D)		
5	Remove piston (B) from the external plate carrier by carefully sliding compressed air into the bore (A)		
201104	<b>Assembly</b>		
6	Insert piston (B) in external plate carrier	<ul style="list-style-type: none"> <li>Engage inserted piston, replace if necessary</li> <li>Press in the piston with the assistance of measuring washer (B) and the assembly device (C)</li> </ul>	
7	Insert spring washer (C)	<ul style="list-style-type: none"> <li>Insert spring washer with the assistance of the multi-disk pack</li> </ul>	
8	Place assembly device (C) on spring washer (B) and tension until the groove of the snap ring is engaged	<ul style="list-style-type: none"> <li>Assembly device</li> </ul>	W203 2011-01-2014
9	Insert snap ring (D)	<ul style="list-style-type: none"> <li>The outer of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct fit</li> </ul>	
10	Insert spring washer (E) and multi-disk pack (E) in the external plate carrier and measure	<ul style="list-style-type: none"> <li>Observe outer multi-disk sequence marking and measuring multi-disk pack (E) (W203 2011-01-2014 up to 01/04 02)</li> <li>Pressing tool</li> </ul>	W203 2011-01-2014 (2011-01-2014) 1048

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