

Control Functions

Name	Function
Circle start button	By selecting an operation program then pressing this pushbutton, automatic operation is started. During automatic operation, the lamp indicating automatic operation is on.
Feed hold button	When this pushbutton is pressed during automatic operation, the tool decelerates then stops.
Mode selection button	Selects a mode, depending on the operation type.
Rapid traverse	By pressing this button, the tool is fed rapidly.
Big & Stop Feed	By pressing this button, manual continuous or stop feed is executed.
Handle	By rotating the handle, the tool is rotated in the corresponding direction.
Single block	By placing the single block switch in the ON position, automatic operation is executed by one block.
Optional block skip switch	By placing this switch in the ON position, the optional block skip is executed.
Dry run	By placing this switch in the ON position, the dry run is executed.
Reference point return	By placing this switch in the ON position, reference point return is executed.
Rapid traverse override	When the rapid traverse override is to be executed, this element selects the amount of override.
Stop feed amount	This element selects the amount of one stop during stop feed.
Emergency stop	By pressing this button, the motor is stopped immediately.
Lock selection	Selects display of machine lock.
Feed rate override	Selects the amount of override after each automatic or manual feeding feed rate override is overridden.
Big feed rate	Selects the manual continuous feed rate.
Handle speed selection	Selects the speed moved by the manual handle.
Handle magnifying power selection	During manual handle feed, selects the magnifying power of the moving amount per step.

2.3 Tape Reader

Tape reader used in this system is portable tape reader.

2.3.1 Nomenclature

(1) Name and description of each section

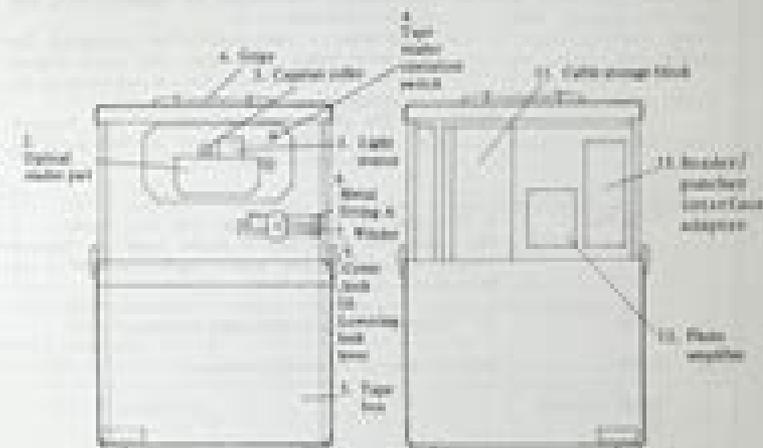


Fig. 2.3.1 Name of each section

No.	Name	Description
1.	Light Source	An LED (light emitting diode) is mounted for each channel and for the feed hole (7 diodes in total). A built-in stop flow function is designed for the tape. The light source is connected to the optical reader by a magnet so that the tape will be held in the correct position. This unit can be opened speedily, by turning the tape reader control switch to the OFF/ON position (this turns off the magnet).
2.	Optical Reader	Beads data punched on the tape, through a glass window. Dust or scratches on the glass window can result in reading errors. Keep this window clean.

Fanuc Ot Instruction Manual

Joacim Rocklöv



Fanuc Ot Instruction Manual:

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