

FANUC Series 31acorn A

SEARCH: 00120 1 10:31:57

POSITION	POS. COMP. S	VEL. 10.0	SPINDLE	TOOL
X	-80.000	0.000	S 4850	0.0000
Y	-80.000	0.000		0.4 0.4
Z	5.000	0.000	F 50	0.0000

TOOL COMPENSATION

TOOL	W. COMP.	D. COMP.
001	0.0	0.0
002	0.0	0.0

S: (P00.00) - 00120



0: (P00.00) - 00120

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01 G0 G43 Z0 Z100. ;
02 M3 S4850 ;
03 G000 X1. Z1. Z1. S-20. R0. C1. ;
04 F50. Z1. ;
05 G014 R-05. R-05. R-05. G000. ;
06 W000. Z1. Z1. R0. R00. ;
07 G0125 R0. R0. R0. R00. R0. C0. ;
08 G01 ;
09 M1 ;
10 ;
11 F10. ;
12 M1 ;

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STOP

RECALL	START	PAUSE	RESET	STOP	EDIT	CONTROL	ENTER	ALPHA	REPORT
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Physical buttons for navigation and control, including a central row of ten buttons and side buttons.

Fanuc Repair Manual

Brendan G. Carr



Fanuc Repair Manual:

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