

AC-225

The AC-225 compact stick welder has a broad welding amperage range of 40-225 amps. It produces an extremely smooth AC arc for welding a wide variety of materials including carbon, low alloy, and stainless steels as well as cast iron. Metals 16-gauge and heavier can be easily arc welded with the AC-225.

Applications include: repair and maintenance welding, fabricating or modifying equipment, building tools or fixtures, build-up welding on worn parts or dies, and handfacing new or worn parts for longer service life. Also for cutting and piercing holes in steel.



Processes

Stick

Advantage Lincoln

- Easy to install. Comes with attached 6 ft. (1.8m) input power cable and NEMA 6-50P plug.
- Easy to operate. Full range 40-225 amp selector switch quickly sets the welding current and ensures a uniform arc each and every time you weld.
- Traditional design provides long-life and low cost operation.
- Compact size allows for easy storage and handling.
- Smooth arc makes it easy to weld with different electrodes, including mild steel, low hydrogen, stainless steel and handfacing electrodes.
- 225 amp AC output is enough for 3/16" (4.8mm) diameter general purpose mild steel electrodes and 5/32" (4.0mm) sizes of other electrodes.
- Optional carbon arc welding torch for brazing and soldering applications, for heating rusty nuts for easier removal, and for bending or straightening metal.
- Fan-cooled for extra thermal protection.
- Vermin resistant mesh bottom keeps rodents and pests out of the case.
- Powder paint finish for increased durability.
- NEMA rated (60 Hz only).
- UL listed and CSA approved (60 Hz only).
- 3 year warranty on parts and labor.
- Manufactured under a quality system certified to ISO 9001 requirements.

Description

Output **CC** **AC** Input **1** **50 Hz** **60 Hz**

Unit Includes

- Insulated electrode holder and cable
- Heavy duty work clamp and cable
- Lightweight headshield with lenses
- Sample pack of electrodes
- Helpful Welder's Guide
- Input cable with attached plug
- Welding Helmet
K1170-4 also includes
- Wheel Kit
- Welding Gloves

Recommended General Options

Wheel Kit, Carbon Arc Welding Torch

Order

K1170 AC-225 230/1/60
K1290 AC-225 220/1/60
K1170-4 AC-225 230/1/60

TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output	Output Range	Dimensions H x W x D	Net Weight (kg / lbs)
AC-225	K1170 K1170-4	230/1/60	225A/25V/20%/1 ⁽¹⁾	50A	40-225 Amps Max OCV: 79	24.0 x 17.25 x 12.0 (610 x 438 x 305)	108 (49.5)
AC-225	K1290	220/1/60	225A/25V/15%	55A	50-250 Amps Max OCV: 75		108 (49.5)

(1) Except 70 amp setting which can be used continuously for 1 hour.

Lincoln Ac225s Manual

SJ Ball



Lincoln Ac225s Manual:

The Enigmatic Realm of **Lincoln Ac225s Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing lacking extraordinary. Within the captivating pages of **Lincoln Ac225s Manual** a literary masterpiece penned by a renowned author, readers embark on a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of those who partake in its reading experience.

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