

AC/DC 225/125

The AC/DC 225/125 is the deluxe version of the world renowned AC-225 arc welder. It uses the same traditional design of the AC-225, but adds the smoother, more stable DC welding arc. Ideal for farm, shop, and home use where improved arc welding performance is desired.

The AC/DC 225/125 is an arc welding power source with an AC welding output range of 40-225 amps and a DC welding output range of 30-125 amps. It is an extremely useful stick welding power source for maintenance repair, fabrication, construction, erecting and hardfacing applications. Also for cutting and piercing holes in steel.



Processes

Stick

Advantage Lincoln

- Easy to install. Comes with attached input power cable and plug.
- Easy to operate with front mounted AC/DC polarity switch and full range amperage selector switch for accurate and dependable procedure setting.
- Traditional design provides long-life and low cost operation.
- Compact size allows for easy storage and handling.
- AC or DC welding output for complete stick welding versatility.
- Smooth arc makes it easy to weld with different electrodes, including mild steel, low hydrogen, stainless steel and hardfacing electrodes.
- Use the electrode polarity switch on the front of the machine to select a DC welding arc where a stable arc is essential.
- Select an AC welding arc for large diameter general purposes electrodes for welding heavier plate where higher deposition rates and travel speeds are desired.

(continued on next page)

Description



Unit Includes

- Insulated electrode holder and cable.
- Heavy duty work clamp and cable.
- Helpful Welder's Guide.
- Input cable with attached plug.

Recommended Options

Wheel Kit, Carbon Arc Torch

Order

K1297	AC/DC 225/125	230V/1/60
K1299	AC/DC 225/125	220V/1/50

Technical Specifications

Product Name	Product Number	Input Power	Rated Output Current/Voltage/Duty Cycle ¹		Input Current @ Rated Output		Output Range	Dimensions W x H x D in.(mm)	Net Weight lbs. (kg)
			AC	DC	AC	DC			
AC/DC 225/125	K1297	230V/60	225A 25V 20% 75 DCV	125A 25V 20% 75 DCV	50	36	40-225 Amps AC 30-125 Amps DC	24 x 17.25 x 12 (610 x 438 x 305)	134 (60.3)
AC/DC 225/125	K1299	220V/50	225A 25V 15% 75 DCV	125A 25V 215% 60 DCV	55	41	50-250 Amps AC 35-135 Amps DC		123 (55.8)

¹Based on a 30 minute period.

Lincoln Arc Welder 225 Manual

R Barnett



Lincoln Arc Welder 225 Manual:

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Table of Contents Lincoln Arc Welder 225 Manual

1. Understanding the eBook Lincoln Arc Welder 225 Manual
 - The Rise of Digital Reading Lincoln Arc Welder 225 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lincoln Arc Welder 225 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lincoln Arc Welder 225 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lincoln Arc Welder 225 Manual
 - Personalized Recommendations
 - Lincoln Arc Welder 225 Manual User Reviews and Ratings
 - Lincoln Arc Welder 225 Manual and Bestseller Lists
5. Accessing Lincoln Arc Welder 225 Manual Free and Paid eBooks
 - Lincoln Arc Welder 225 Manual Public Domain eBooks
 - Lincoln Arc Welder 225 Manual eBook Subscription Services
 - Lincoln Arc Welder 225 Manual Budget-Friendly Options
6. Navigating Lincoln Arc Welder 225 Manual eBook Formats

- ePub, PDF, MOBI, and More
 - Lincoln Arc Welder 225 Manual Compatibility with Devices
 - Lincoln Arc Welder 225 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lincoln Arc Welder 225 Manual
 - Highlighting and Note-Taking Lincoln Arc Welder 225 Manual
 - Interactive Elements Lincoln Arc Welder 225 Manual
 8. Staying Engaged with Lincoln Arc Welder 225 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lincoln Arc Welder 225 Manual
 9. Balancing eBooks and Physical Books Lincoln Arc Welder 225 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lincoln Arc Welder 225 Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Lincoln Arc Welder 225 Manual
 - Setting Reading Goals Lincoln Arc Welder 225 Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Lincoln Arc Welder 225 Manual
 - Fact-Checking eBook Content of Lincoln Arc Welder 225 Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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