

0022

Background input device setting

0023

Background output device setting

[Input type] Setting input

[Data type] Byte

[Valid data range] 0 to 9

The CNC has the following interfaces for transferring data to and from an external input/output device and the host computer:

- Input/output device interface (RS-232-C serial ports 1 and 2)
- Memory card interface
- Data server interface
- Embedded Ethernet interface

By setting bit 0 (IO4) of parameter No. 0110, data input/output can be controlled separately. When IO4 is not set, data input/output is performed using the channel set in parameter No. 0020. When IO4 is set, a channel can be assigned to each of foreground input, foreground output, background input, and background output.

In these parameters, specify the interface connected to each input/output device to and from which data is to be transferred. See the table below for these settings.

To execute the DNC operation or M198 command with FOCAS2/Ethernet, set this parameter to 6.

Correspondence between settings and input/output devices	
Setting	Description
0,1	RS-232-C serial port 1
2	RS-232-C serial port 2
4	Memory card interface
5	Data server interface
6	Execution of the DNC operation or M198 command with FOCAS2/Ethernet
9	Embedded Ethernet interface

0024

Setting of communication with the ladder development tool (FANUC LADDER-III ladder editing package)

[Input type] Setting input

[Data type] Word

[Valid data range] 0 to 255

This parameter is used to enable or disable the PMC online connection function.

By specifying this parameter, the PMC online connection function can be enabled or disabled without displaying the PMC online setting screen.

Setting	RS-232-C	High-speed interface
0	The setting on the PMC online setting screen is not altered.	
1	To be used (channel 1)	Not to be used
2	To be used (channel 2)	Not to be used
10	Not to be used	To be used
11	To be used (channel 1)	To be used
12	To be used (channel 2)	To be used
255	Communication is terminated forcibly (as with the [FORCED STOP] soft key).	

# Fanuc Oi Parameter Manual

**K Morrison**



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