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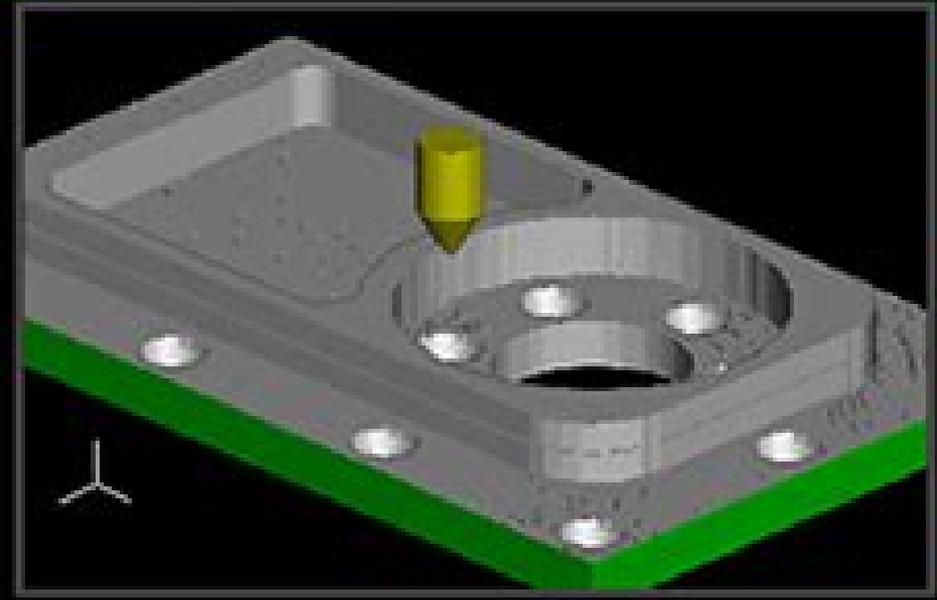
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 T 5
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G00 17 40 54
 G80 49 90 98
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2 G1902 B200. D200. H40. I100.
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3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
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