



- (5) Movable drive pulley
 (6) Drive pulley plate
 (7) Outer clutch shaft
 (8) Splines
 (9) Drive pulley boss
 (10) CVT belt
 (11) Drive pulley
 (L) The length between the end of outer clutch shaft and drive pulley plate and outer clutch shaft

- (G) Gap
 (G1) Gap at the both ends of the drive pulley boss
 (P1) Upper CVT belt squeeze position
 (P2) Lower CVT belt squeeze position
 (A) Correct
 (B) Incorrect

3. Make sure the length (L) between the end of outer clutch shaft (7) and drive pulley plate (6).

IMPORTANT

- Do not make a gap (G1) at the both ends of drive pulley boss (9).

- The both ends of drive pulley boss (9) must be in contact with drive pulley plate (6) and drive pulley (11) firmly.
- Make sure the CVT belt is not pinched between the movable drive pulley and drive pulley. This can cause damage to the CVT components.
- If gap (G1) exists at the both ends of the drive pulley boss, it will play freely while traveling. Free play causes premature wearing of the splines (8).

Length (L)	Service specification	18.4 to 19.6 mm 0.725 to 0.771 in.
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4. Install the CVT bracket (2) with flange nuts and bolts (4). Rotate the movable drive pulley clockwise to make sure all components move freely. Tighten to the specified torque from (A) to (D) in the sequence shown.



- (2) CVT bracket
 (4) Flange nut/bolt
5. Install the drive pulley lock (1) onto the movable drive pulley as shown.
6. Install the mounting bolt (3) and tighten to the specified torque.

NOTE

- Make sure there is no oil on the threads of the bolt.

Ford Rtv Workshop Manual

Albert A Gayle



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