

Cutting Speed $V_c = \frac{\pi \times D \times n}{1,000}$

Spindle Speed $n = V_c \div \pi \div D \times 1,000$

Feed $V_f = n \times f_t \times Z$

Feed per Tooth $f_t = \frac{V_f}{n \times Z}$

V_c = Cutting Speed (m/min)

π = 3.14 [The Circular Constant]

D = Diameter (mm)

n = Spindle Speed (min^{-1})

V_f = Feed (mm/min)

f_t = Feed per Tooth (mm/tooth)

Z = Number of Flutes

Manual Thread Milling Formulas

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Text-book of Advanced Machine Work Robert Henry Smith,1930 **Technical Abstract Bulletin** Defense Documentation Center (U.S.),1964 **CNC Control Setup for Milling and Turning** Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC U.S. Government Research Reports ,1964 **Machinery** Lester Gray French,1922
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