

FA5 BV Knee-type Vertical Milling Machine

The precision and reliable millers of the FA series have been recognized at all times as peak designs in their category. The same recognition has been enjoyed by the subsequently developed modernized designs. A result of the endeavour to maintain this built-up recognition is the new FA5 B range. It includes milling machines of horizontal, universal and vertical design versions.

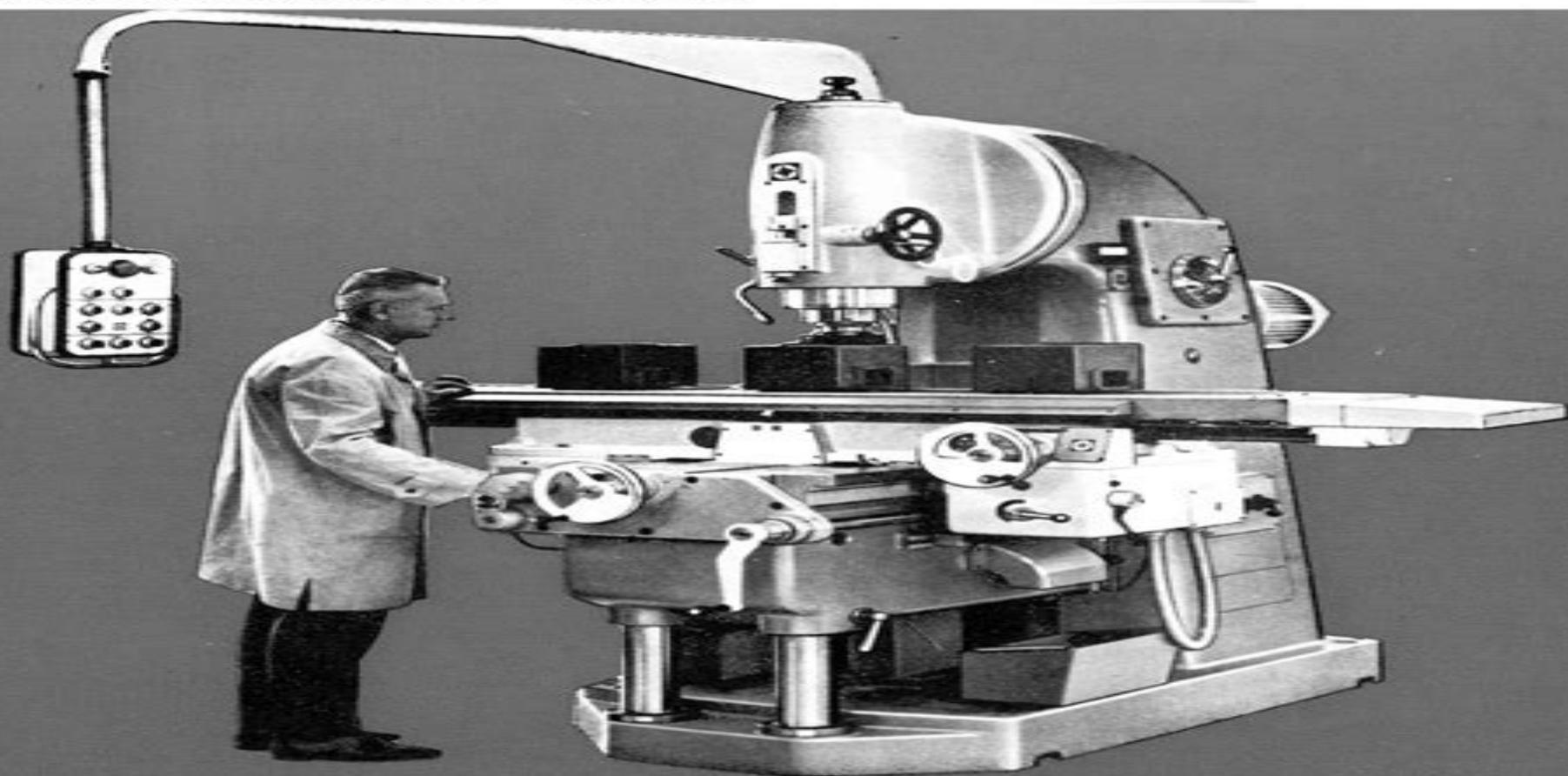
The knee-type millers of the FA5 B series are intended for a wide range of milling operations on components of medium size, both in one-off and batch production.

A suitably selected range of spindle speeds and a wide range of working feed rates make these machines suitable for machining all kinds of materials including hard alloy steels and light metals and their alloys, under the most advantageous cutting

conditions. The large range of spindle speeds and cutting feeds permits not only tools from high-speed steels but also tools with tungsten carbide tips to be employed by economy. Also the high rigidity of the machine frame and driving mechanisms adds up to it.

The electromagnetic clutches and the brake built into the feed drive permit pushbutton control and precision positioning of the work table under control of set stops. To ensure a high surface finish on machined components and a high standard of economy in the production, the FA5 B millers are provided with an equipment for climb milling, automatic cycling movement of the work table in longitudinal direction and graduated scales in all three axes of feed movements.

Well-proven design, precision workmanship of all components, use of high-quality, construction materials and reduced passive resistances provide for a guarantee of a long-term working reliability of these millers and of milling precision.



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J Ma



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