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 - ENGINE - CYLINDER AND PISTON
 - ENGINE - CYLINDER HEAD
 - ENGINE - VALVES
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 - FINAL DRIVE
 - FRAME
 - FRAME AND BODY
 - FUEL INTAKE
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 - STEERING AND SUSPENSION
 - SWINGARM - DRIVE CHAIN - BELT CASE

ENGINE - VALVES	Hours	Labor Rate		
	Min. 1.00	\$85	\$100	\$75
VALVE EX - GRIND - RESEAT (IPC) - QTY: 1	9.6	\$816.00	\$960.00	\$720.00
EACH ADDITIONAL VALVE EX - QTY: 15	0.8	\$68.00	\$80.00	\$60.00
VALVE EX GRIND - RESEAT (ALL) - QTY: 1	20.9	\$1776.50	\$2090.00	\$1567.50
VALVE ADJUSTMENT (ALL) - QTY: 1	7.5	\$637.50	\$750.00	\$562.50
VALVE SPRING - RETAINER - SEAL EX(IPC) - QTY: 1	9.2	\$772.00	\$920.00	\$690.00
EACH ADDITIONAL VALVE SPRING - RETAINER - QTY: 15	0.3	\$25.50	\$30.00	\$22.50
VALVE GUIDE (IPC) EX - QTY: 1	9.8	\$833.00	\$990.00	\$735.00
EA ADDITIONAL VALVE GUIDE - QTY: 15	1.1	\$93.50	\$110.00	\$82.50
VALVE GUIDE (ALL) EX - QTY: 1	25.4	\$2159.00	\$2540.00	\$1905.00
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Motorcycle Flat Rate Labor Guide Mac

David Baud



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