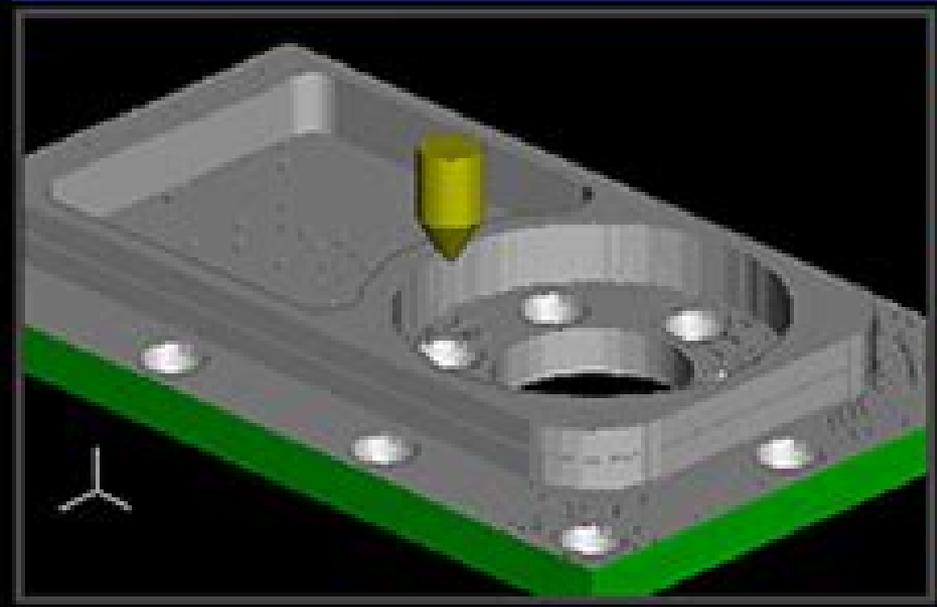


ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1		O 2001	
X	327.200	G00	X 0.000	S	2002			N	00004
Y	106.500	X	Y 0.000	FEED		90%		T	5
Z	0.000	Y	Z 0.000	F	800	MM/MIN		D	0 H 0
C	0.000	Z	C 0.000					S	2000 M2
B	0.000	C	B 0.000					F	200.00000
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								G80	49 90 98
						70% (X)		G69	13.1

SIMULATE-ANIMATE



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1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 M3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.

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REWIND	START	PAUSE	SINGLE	STOP	INIT	CUTDSP	INTERF	TLPATH	GRPOFF	

# Fanuc Mill Program Manual

**L Reisser**



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