



## **GUIDE ON STATOR WATER CHEMISTRY MANAGEMENT**

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### **1 INTRODUCTION**

In early generator technology, the heat losses were removed by gas cooling, either with air or with hydrogen. Water cooling was introduced in 1956 by AEI (UK) with a view to accommodate larger generator power outputs.

For stator water cooling, the stator bars are equipped with hollow strands/conductors or with cooling tubes embedded between the individual solid copper strands/conductors. Traditionally these cooling tubes were commonly made of copper. Other materials, such as stainless steel can also be used. In some cases field windings are also water-cooled, but due to the larger-sized cooling ducts the problems associated with copper corrosion (i.e., Water Chemistry management) are of lesser importance.

There are cooling systems for the water and gas coolants consisting of heat exchangers, circulating pumps for water, fans for gas, filters, and any connecting features. Cooling water for stator cooling is purified by ion exchange, and its dissolved oxygen concentration is designed for either to very low levels (usually less than 20 ppb, but sometimes up to 50 ppb) or to high levels (greater than 2 ppm), depending on the manufacturer.

Table 1 summarizes the number of water cooled generators and their respective water chemistries. In Russia and China there is an additional comparable amount of water cooled generators; they are mostly based on low-oxygen water chemistry.

# Guide On Stator Water Chemistry Management

**Clifford Lane**



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**Guide on Stator Water Chemistry Management** Conseil international des grands réseaux électriques. Comité d'études A1,2011

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