



Q75000-01

CYLINDER HEAD AND EXHAUST COVER

1. Install the gaskets cylinder-head cover and exhaust cover.
2. Tighten the bolts to the specified torque in sequence and in two steps.

A Tightening sequence



Cylinder head (50, 60, 70 hp):

1st step:

15 Nm (1.5 m • kg, 11 ft • lb)

2nd step:

32 Nm (3.2 m • kg, 23 ft • lb)

Johnson 115 Head Torque

Rosina Ehmman



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