

Specifications

TORQUE SPECIFICATIONS^{1,2}

CH18/CH20/
CH22/
CH620-CH640

CH22/CH23/
CH670-CH680

CH25/
CH730/CH740

CH750

Connecting Rod

Cap Fastener (torque in increments) 8 mm straight shank 8 mm step-down 6 mm straight shank	22.7 N·m (200 in. lb.) 14.7 N·m (130 in. lb.) 11.3 N·m (100 in. lb.)
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Crankcase

Breather Cover Fastener	7.3 N·m (65 in. lb.)
Oil Drain Plug	13.6 N·m (10 ft. lb.)

Cylinder Head

Fastener (torque in 2 increments) Nut	first to 16.9 N·m (150 in. lb.) finally to 33.9 N·m (300 in. lb.)
Bolt (torque in 2 increments)	first to 22.6 N·m (200 in. lb.) finally to 41.8 N·m (370 in. lb.)
Rocker Arm Screw	11.3 N·m (100 in. lb.)

Flywheel

Fan Fastener	9.9 N·m (88 in. lb.)
Flywheel Retaining Screw	66.4 N·m (49 ft. lb.)

Fuel Pump-Pulse

Fastener	2.3 N·m (20 in. lb.)
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Governor

Lever Nut	6.8 N·m (60 in. lb.)
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Ignition

Spark Plug	27 N·m (20 ft. lb.)
Module Fastener	4.0-6.2 N·m (35-55 in. lb.)
Rectifier-Regulator Fastener	1.4 N·m (12.6 in. lb.)

Muffler

Retaining Nut	24.4 N·m (216 in. lb.)
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Oil Cooler

Adapter Nipple	27 N·m (20 ft. lb.)
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Oil Sentry_™

Pressure Switch	4.5 N·m (40 in. lb.)
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Solenoid (Starter)

Mounting Hardware Nippondenso Starter Delco-Remy Starter	6.0-9.0 N·m (53-79 in. lb.) 4.0-6.0 N·m (35-53 in. lb.)
Nut, Positive (+) Brush Lead Nippondenso Starter Delco-Remy Starter	8.0-12.0 N·m (71-106 in. lb.) 8.0-11.0 N·m (71-97 in. lb.)

Speed Control Bracket

Fastener	10.7 N·m (95 in. lb.) into new holes 7.3 N·m (65 in. lb.) into used holes
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¹ Values are in Metric units. Values in parentheses are English equivalents.

² Lubricate threads with engine oil prior to assembly.

Kohler Command Ch740 Ch745 Ch750 Service Repair Manual

AW Rasmussen



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web place the frog in the dissecting pan ventral side up use scissors to lift the abdominal muscles away from the body cavity cut along the midline of the body to the forelimbs make transverse horizontal cuts near the arms and legs life the flaps of the body wall and pin back if your specimen is a female the body may be filled with eggs

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