

# MCCULLOCH ENGINE MANUAL

**TABLE**  
**MODEL NUMBER-100-1 TYPE:**  
 Two-cylinder, vertical, opposed, of  
 cylinders; 2.0 horse power  
 (1500); 24-inch stroke; piston  
 displacement.

Rear End — Magneto end

Left Side

Determined by looking toward  
 propeller from rear end

Right Side

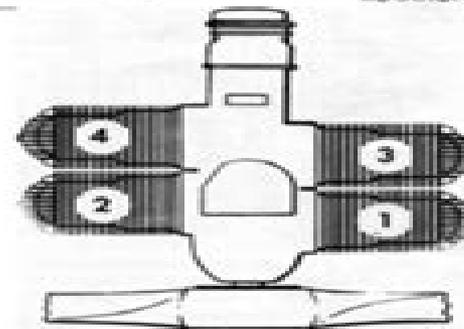
**COMPRESSION RATIO:** 8 to 1 **CRANKSHAFT ROTATION:** Clockwise  
**PROPELLER HUB DIA. 7 CIRCLES DIA.:** 4 inch dia. **PROPELLER**  
**HUB KEYWAY:** 1/8 inch. **SCREW OF ENGINE MOUNTING STRAP:**  
 Three. **SIZE OF ENGINE MOUNTING EYES:** 1 inch. **WIDTH OF**  
**ENGINE COMPLETE:** 20 1/2 in. **OVERALL DIAMETER OF ENGINE:**  
 27 in. **OVERALL LENGTH OF ENGINE:** 20 in.  
**POSITION OF CENTER OF GRAVITY:** Seven inches forward from rear surface of engine  
 mounting eye, and vertically through the center of the carburetor venturi tube.  
**VALVE:** developed at 1000 R.P.M. **VALVE LIFT:**  
**MAGNETIC SPEED:** One to one  
**MAGNETIC SENSITIVE POINT (AMP.):** 275 volt  
**SPARK PLUG GAP:** .015 inch  
**SPARK PLUG TYPE:** HAYDEN-4 (1/8) Gap  
**Spark advance or degree (before top center):** — 25 degrees.  
**FUEL Mixture:** Two to one  
**TYPE OF FUEL:** 170 oct volume  
 or McCulloch 2 cycle engine oil  
**ACCESSORY or EQUIPMENT:**  
 Carburetor: 2 in.  
 Ignition complete 2 in. Fuel  
 Pump: 2 in.  
 Basic Engine: 4 in.  
 Propeller Hub: 4 in.

**Top Side — Carburetor side of engine**  
**1-7. PROPELLER ROTATION:** (See figure 1-1.) The propeller is directly  
 attached to the crankshaft, and direction of rotation is clockwise when  
 seen ed from the rear of the engine.

**1-8. CYLINDER DESIGNATION:** (See figure 1-1.) Engine cylinders are  
 designated by numbers as follows:

- 1
- 2
- 3
- 4

- Left front
- Right front
- Left rear
- Right rear



## SECTION I INTRODUCTION

### 1-1. IDENTIFICATION.

1-2. This publication is issued as the basic Handbook of Overhaul  
 Instructions for the A Model 2-100-1 Engine Assembly (McCulloch  
 A Model 40 SEA), manufactured by McCulloch Auctors Corporation,  
 8101 West Century Boulevard, Los Angeles 45, California.

### 1-3. SCOPE OF INFORMATION.

1-4. This handbook contains descriptive data and illustrations to facilitate  
 understanding of the subject equipment and its individual components.  
 Information relative to construction, maintenance and overhaul is  
 contained herein. Section XI is a Table of Limits which contains useful  
 information relative to overhaul measurements and tolerances.

### 1-5. BASIC OPERATIONAL CHARACTERISTICS.

1-6. **ENGINE ORIENTATION:** In this publication the following terminology  
 shall be used in location of engine

**1-9. MAGNETO ROTATION:** The magneto is driven 1-11. Minor differences exist between early and late serial directly by and rotates in the same  
 direction as the engine numbers of the 2-100-1 engine. The differences are confined crankshaft, primarily to the magneto and carburetor and are  
 noted

# Mcculloch Engine Manual

**JR Anderson**



## **Mcculloch Engine Manual:**

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