Multi-Speed Belts

Multi-Speed belts are made banded or bandless construction featuring high-modulus, fiber-loaded stock that offers transverse rigidity and flexibility at the same time. This results in higher load carrying capacity and long belt life.

Markets/Applications
Suitable for all industrial, wide-speed range open pulley or enclosed device variable speed drives.

Features/Advantages
- **Notch Design** reduced thermal and bending stresses for longer life.
- **Smooth Running** construction for minimal vibration at high speeds.
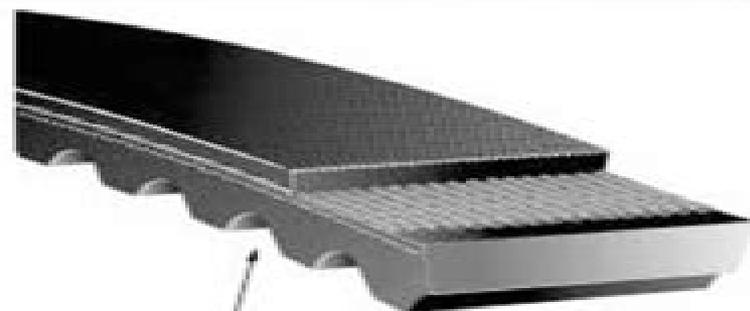- Meets RMA **oil and heat resistant** standards.

Recommended Sheaves
Contact the Gates Made-To-Order Metals Team.

Notes
HV in the part number denotes Heavy Construction, which has a thickness of .700+.

Product No. Prefix	Construction
9800	Banded
9804	Bandless
9833	Bandless/Aramid Tensile

Additional sizes may be available on a Made-To-Order basis. Contact Customer Service for information

Minimum Order Quantities for MTO Multi-Speed Belts

Size Range	Min. Quantity
1228V-1632V	42
1822V-2332V	28
2422V-2930V	20
3028V-3636V	16
3726V-4436V	12

Manufacturing variations may cause actual ship quantity to vary +/- 10% from these figures. Orders must be for a minimum of the quantities shown, or multiples thereof.

Notches

Product No. Series 9800, 9804 & 9833

Part No.	Product No.	Belt O.C. (in.)	Top Width (in.)	Angle (°)	Wt. Ea. (Lbs.)
1228V255	9804-0729	26.1	3/4	28	.45
* 1230V341	9804-0814	34.6	3/4	30	.56
1230V348	9804-0815	35.3	3/4	30	.60
1330V242	9804-0447	24.7	13/16	30	.55
1422V235	9804-0816	24.0	7/8	22	.50
1422V240	9804-0495	24.7	7/8	22	.50
1422V290	9804-0584	29.6	7/8	22	.55
1422V300	9804-0493	30.7	7/8	22	.55
1422V330	9804-0492	33.7	7/8	22	.60
1422V340	9804-0708	34.6	7/8	22	.75
1422V360	9804-0328	36.7	7/8	22	.70
1422V400	9804-0348	40.8	7/8	22	.65
1422V420	9804-0329	42.8	7/8	22	.70
1422V440	9804-0817	44.5	7/8	22	.70
1422V460	9804-0768	46.5	7/8	22	.75
1422V466	9804-0325	47.0	7/8	22	.75
1422V470	9804-0818	47.5	7/8	22	.70
1422V480	9804-0337	48.7	7/8	22	.75
1422V540	9804-0331	54.8	7/8	22	.90
1422V600	9804-0332	60.7	7/8	22	.85
1422V660	9804-0333	66.7	7/8	22	.92
1422V780	9804-0339	78.7	7/8	22	1.09
1426V298	9804-0259	30.4	7/8	26	.70
1426V299	9804-0656	30.5	7/8	26	.60
1426V328	9804-0636	33.3	7/8	26	.75
1426V362	9804-0635	36.7	7/8	26	.72
1430V215	9804-0702	21.8	7/8	30	.45
* 1430V315	9804-0819	32.0	7/8	30	.60

Part No.	Product No.	Belt O.C. (in.)	Top Width (in.)	Angle (°)	Wt. Ea. (Lbs.)
1430V375	9804-0820	38.0	7/8	30	.47
* 1430V450	9804-0849	45.6	7/8	30	.77
* 1430V500	9804-0850	50.5	7/8	30	.80
* 1524V301	9804-0821	30.6	15/16	24	.63
1526V264	9804-0505	27.0	15/16	26	.61
1526V294	9804-0506	30.0	15/16	26	.65
1528V298	9804-0769	30.3	15/16	28	.62
1528V326	9804-0770	33.1	15/16	28	.61
1528V360	9804-0771	36.5	15/16	28	.70
1528V414	9804-0772	41.9	15/16	28	.79
1622V270	9804-0622	27.5	1	22	.60
1622V297	9804-0823	30.2	1	22	.65
1622V307	9804-0571	31.1	1	22	.65
1622V336	9804-0824	34.1	1	22	.65
1622V520	9804-0572	52.5	1	22	.85
1626V262	9804-0773	26.7	1	26	.56
1626V290	9804-0536	29.8	1	26	.75
1626V293	9804-0588	30.0	1	26	.75
1626V304	9804-0305	31.1	1	26	.70
1626V330	9804-0293	33.6	1	26	.75
1626V339	9804-0248	34.7	1	26	.74
1626V380	9804-0774	38.5	1	26	.74
1626V384	9804-0308	39.2	1	26	.80
1626V395	9804-0618	40.3	1	26	.85
1626V411	9804-0537	41.9	1	26	.85
1626V428	9804-0775	43.3	1	26	.80
1626V440	9804-0291	44.7	1	26	1.05
1626V455	9804-0617	46.2	1	26	.80

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