

## TRANSMISSION IDENTIFICATION

### Basic Information

This manual is for the M5R1 and M5R2 transmission. We have combined these into one book as they are basically the same transmission. Both transmissions are 5-speeds and can be either rear wheel drive or four wheel drive units. They are aluminum transmissions with aluminum top covers. Both units are also referred to as the M500 or the Topologygo.

### M5R1

The M5R1 is found in the following vehicles:

- 1988-1994 Ford Aerostar Van, 3.0L
- 1988 Ford Bronco 9, 2.3L
- 1988-1990 Ford Bronco 9, 2.5L
- 1991-2001 Ford Explorer, 4.0L
- 1991-2000 Ford Explorer Sport and Sport Trac, 4.0L
- 1988-03 Ford Ranger, 2.3L
- 1991-03 Ford Ranger, 2.5L
- 1988-1992 Ford Ranger, 2.8L
- 1991-03 Ford Ranger, 3.0L
- 1990-03 Ford Ranger, 4.0L
- 1989-2000 Mazda B0300, 2.3L
- 1988-2001 Mazda B0500, 2.5L
- 1994-03 Mazda B0600, 3.0L
- 1994-03 Mazda B4000, 4.0L
- 1991-1994 Mazda Navajo, 4.0L

**NOTE:** The 2001 and later models may have three piece synchronizer rings at 2nd gear.

Casting Numbers: E8TA, E9TA, F8TA, F1TA, etc.

The non-updated unit has 36 splines on the 5th-reverse slider and the updated unit has 30 splines on this slider.

# M5r1 Rebuild Guide

**Lauren Gardner**



## **M5r1 Rebuild Guide:**

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