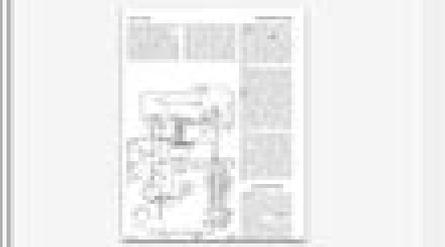


1



2



3



Force 35 HP

OUTBOARD MOTOR

FORCE

BRUNSWICK MARINE POWER
1939 Pioneer Road
Point St. Clair, MI 48055

35 HP

CONDENSED SERVICE DATA

TYPE-UP

Stroke	50mm
Bore	3 in. (76.2 mm)
Stroke	2.424 in. (61.3 mm)
Number of Cylinders	2
Engagement	At 1,000 rpm (500 rpm)
Compression at Cranking Speed	100-110 psi (6.9-7.6 bar)
Spark Plug	147
Champion	4-100 in. (25.4 mm)
Electrode Gap	0.015 in. (0.38 mm)
Ignition Type	CDI
Cutwater	28mm
Water	Fresh
Weight	80
Fuel/Oil Ratio	50:1

WEBS—CLEARANCES—CAPACITIES—COOL

Piston Ring End Gap	0.004-0.006 in. (0.10-0.15 mm)
Top Ring	0.004-0.006 in. (0.10-0.15 mm)
Bottom Ring	0.004-0.006 in. (0.10-0.15 mm)
Pin to Cylinder Clearance	0.0005-0.001 in. (0.0127-0.0254 mm)
Pin to Pin Clearance	0.0005-0.001 in. (0.0127-0.0254 mm)

WEBS—CLEARANCES—CAPACITIES—COOL

Crankshaft Journal Diameters	1.2716-1.2760 in. (32.300-33.000 mm)
Pin Diam.	1.3441-1.3481 in. (34.130-34.740 mm)
Center Main	1.8440-1.8480 in. (46.840-47.400 mm)
Lower Main	1.2716-1.2760 in. (32.300-33.000 mm)
Crankpin	1.2716-1.2760 in. (32.300-33.000 mm)
Gearmesh Oil Capacity	32 oz. (946 mL)

SPACINGS—DIMENSIONS

Cylinder Head	19.00 in. (482.8 mm)
Plywood Box	30.40-31.40 in. (772.0-798.0 mm)
Standard Torque	
30-34	30 in. lbs. (3.3 ft. lbs.)
35-40	35 in. lbs. (3.9 ft. lbs.)
45-50	45 in. lbs. (5.1 ft. lbs.)
55-60	55 in. lbs. (6.2 ft. lbs.)
65-70	65 in. lbs. (7.4 ft. lbs.)
75-80	75 in. lbs. (8.5 ft. lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. The correct mixture ratio varies on the size of the engine. For the Force 35 HP outboard motor, the recommended ratio is 50 parts of oil per gallon of gasoline. The recommended ratio is 50 parts of oil per gallon of gasoline for service and for long-term use. Manufacture recommends service substitution gasoline through

regular or premium gasoline may be used if engine rating is 50 or higher. Gasoline and oil should be thoroughly mixed.

The lower end gear and bearings are lubricated by oil contained in the gear case. Recommended premium oil is Quakerstate ForceMax 3-Stroke Lube or a suitable equivalent EP 30 outboard gear oil. The gearcase should be drained and refilled every 200 hours or

at least once per season prior to storage. Maintain fluid at level of upper (new) float.

To fill gearcase, lean motor to an upright position and fill through lower hole in side of gearcase until fluid reaches level of upper (new) plug hole. Remove and tighten both plug screws. Using new oil is necessary to insure a water-tight seal.

Factory Service Repair Manual

Zhe Xu



Factory Service Repair Manual:

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