

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC_MENU/USER/PATH1) REF 16:38:23

ACTUAL POS. (ABS.)	DIST TO GO	SPINDLE	S1
X 0.000	G00 X 0.000	S 0	D 0100
Y 0.000	Y 0.000	0%	H 00000000
Z 0.000	Z 0.000	F	T 0
		FEED	D 0 H 0
		0%	S 0 MD
			F 0
			G00 17 40 54
			G80 49 90 98
			G69 13.1

ANGLED WORK MEASUREMENT TAB ←→

MEASURE (PORTABLE M)

MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.

SELECT SOFT KEY.

X-Y	Y-Z								
ACTPOS	PRESET	WRK CO	MEASURE TO HNU						

Ge Fanuc Manual Guide Programming

Christian Drosten



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